

Installation instructions

“FXR-Mercedes Sprinter L3H2” “Rear-wheel drive”

1 Table of contents


Warnings and symbols	3
1.1 A distinction is made between the following:	3
1.2 Symbols	3
2 Information on the document	3
2.1 Intended use	4
2.2 Operator's obligations	4
2.3 Foreseeable misuse	5
2.4 Requirements for the user	5
2.5 Safety labels	5
2.6 Limitations of use	6
2.7 Transport regulations	6
2.8 Disposal	6
3 Load-carrying capacity	7
4 Information	7
5 Required tools	8
6 Floor installation	9
7 FXR installation	11
8 Left vehicle side (driver's side)	12
8.1 Connection point positions	13
8.2 Installing the shelves	23
9 Right vehicle side (passenger side)	26
9.1 Connection point positions	27
9.2 Installing the shelves	34
10 Trolley ProPartition	36
11 ProPartition	39
11.1 ProPartition	40
12 Access aids on the D-rails	58
13 Final installation	59

Warnings and symbols

- These instructions contain information about possible dangers that could arise with incorrect use and/or improper behaviour.

1.1 A distinction is made between the following:

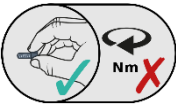
 Danger!
Failure to observe the warning can cause severe personal injury and/or serious material damage!


 Caution!
Failure to observe the instructions can cause personal injury and/or material damage!

 Important!
Failure to do so can result in material damage!


 Information!
Recommendations and useful hints!

1.2 Symbols

	This symbol indicates that the screw fastening is only to be tightened hand-tight!
---	--

xx Nm 	This symbol indicates that the screw fastening is to be tightened to the stated torque.
---	---

2 Information on the document

 Caution!
<p>Injury from lifting too heavy a load</p> <p>The van racking system may be too heavy for one person, depending on the configuration. This could result in minor injuries.</p> <ul style="list-style-type: none"> • Installation should be carried out by two people. • Ensure a safe working environment; park the vehicle on a flat and solid surface. • If the vehicle is to be driven off normal roads, ensure that all screw connections are fitted using an appropriate screw locking tool. • When installing the van racking system, make sure that all existing service access points (e.g. first-aid box, spare wheel) remain accessible after installation.



Danger!

Note the separate health and safety guidelines for high-voltage vehicles!



Information!

Depending on the configuration, several van racking systems are included in the delivery. We recommend that you install them separately from each other.



Information!

We reserve the right to make modifications to the design without notice.



Important!

Ensure that the specified screw fastening torques are adhered to.

- **M5 = 4 Nm ±10%**
- **M6 = 7.5 Nm ±10%**
- **M8 = 20 Nm ±10%**
- **M10 = 50 Nm ±10%**

If other torques are required, they are specified in the instructions!

2.1 Intended use

The racking system is used for transport purposes for couriers, express services and parcel services.

If a van racking system is used, then a suitable partition should be installed to separate the cargo area from the driver's cab.

2.2 Operator's obligations




Danger!

Ensure that ...

- The applicable laws and standards are observed (e.g. StVO German Road Traffic Regulations and professional association guidelines).
- The safety labels are visible and legible on the product.
- The safety equipment is fitted and undamaged. Safety equipment includes:
 - **Partition,**
 - **ventilation and air extraction system.**
- The van racking system is regularly inspected for wear or damage.
- There are sufficient lashing points available.
- Suitable lashing straps and means of load securing are provided.
- The vehicle has suitable ventilation and air extraction when gas cylinders are being transported.
- The user has read and understood this document.
- The user has the required knowledge and can apply it.


2.3 Foreseeable misuse

 Caution!
<p>Damage to property and a risk of injury from damaged products. Severe injuries can result from the use of damaged products.</p> <ul style="list-style-type: none"> • Do not use damaged products. • Replace damaged products with new products. • Do not repair damaged products at your own discretion. <p>Modification:</p> <ul style="list-style-type: none"> • The product may not be modified. Modifications could lead to impaired load-bearing capacity. <p>Transporting people:</p> <ul style="list-style-type: none"> • People are forbidden from being present in the cargo area during transportation. Additional seating is prohibited in the cargo area whether with or without restraint systems. <p>Repairs:</p> <ul style="list-style-type: none"> • Repair work may only be carried out by Sortimo partners. <p>Climbing:</p> <ul style="list-style-type: none"> • Never use components of the van racking system, such as shelves, as stairs or ladders.

2.4 Requirements for the user

Life phases	Knowledge
Fitting and dismantling the product	- Technical expertise
Working on the electrics	- Specialist electrical engineering knowledge - Applicable legislation and standards, e.g. VDE 0100-717
Securing of loads	- The applicable legislation and standards governing the securing of loads, e.g. the German Road Traffic Act StVO and the German Regulation on the Approval of Road Vehicles StVZO.
Transporting gas cylinders	- Applicable laws and standards governing the transport of dangerous materials, such as GGVSE, ADR and SDB. - Operation of the ventilation and air extraction systems.

2.5 Safety labels

 Caution!
<p>Dangerous situations cannot be avoided if safety labels are illegible or missing from the product.</p> <ul style="list-style-type: none"> • Make sure on a daily basis that all safety labels are visible on the product. • Replace any missing or illegible safety labels.



Caution!

Braking, accelerating, cornering or swerving generates forces on the cargo. An unsecured load can topple over or slip.

- Secure all objects in the cargo area to prevent them from toppling over and slipping.
- Secure cargo inside the van racking system with a tight fit.
- Use dividers and anti-rattle mats inside drawers and shelves.
- Check that the load is secure before setting off every time.

Observe the applicable laws in accordance with StVO §22, 23 and StVZO §30, 31 relating to load securing.

2.6 Limitations of use



Danger!

Severe to fatal injuries can result if the maximum permitted loading weight is exceeded.

- Pay attention to the weight of your van racking system.
- Note the maximum permitted load capacity/payload of the elements.
- When using, make sure that the tools and consumables are held securely in place.
- Danger from falling objects
- Pay attention to the information in the handbook and in the vehicle documentation
 - Maximum permissible axle load,
 - Maximum permissible total weight.

2.7 Transport regulations

The products are delivered in proper packaging and must be immediately checked for externally identifiable transport damage upon receipt.

Any complaints must be sent to the carrier immediately.


- Dispose of packaging material in accordance with local/national regulations.

2.8 Disposal

The Sortimo van racking system is made of recyclable materials, such as aluminium, steel or high-quality plastics. The van racking system can be recycled at the end of its user cycle, helping to protect the environment.

- Dispose of the van racking system in accordance with local/national regulations or by returning it directly to the manufacturer.


3 Load-carrying capacity

	Important!
<ul style="list-style-type: none"> Adhere to the maximum payload and maximum axle load of the vehicle! 	

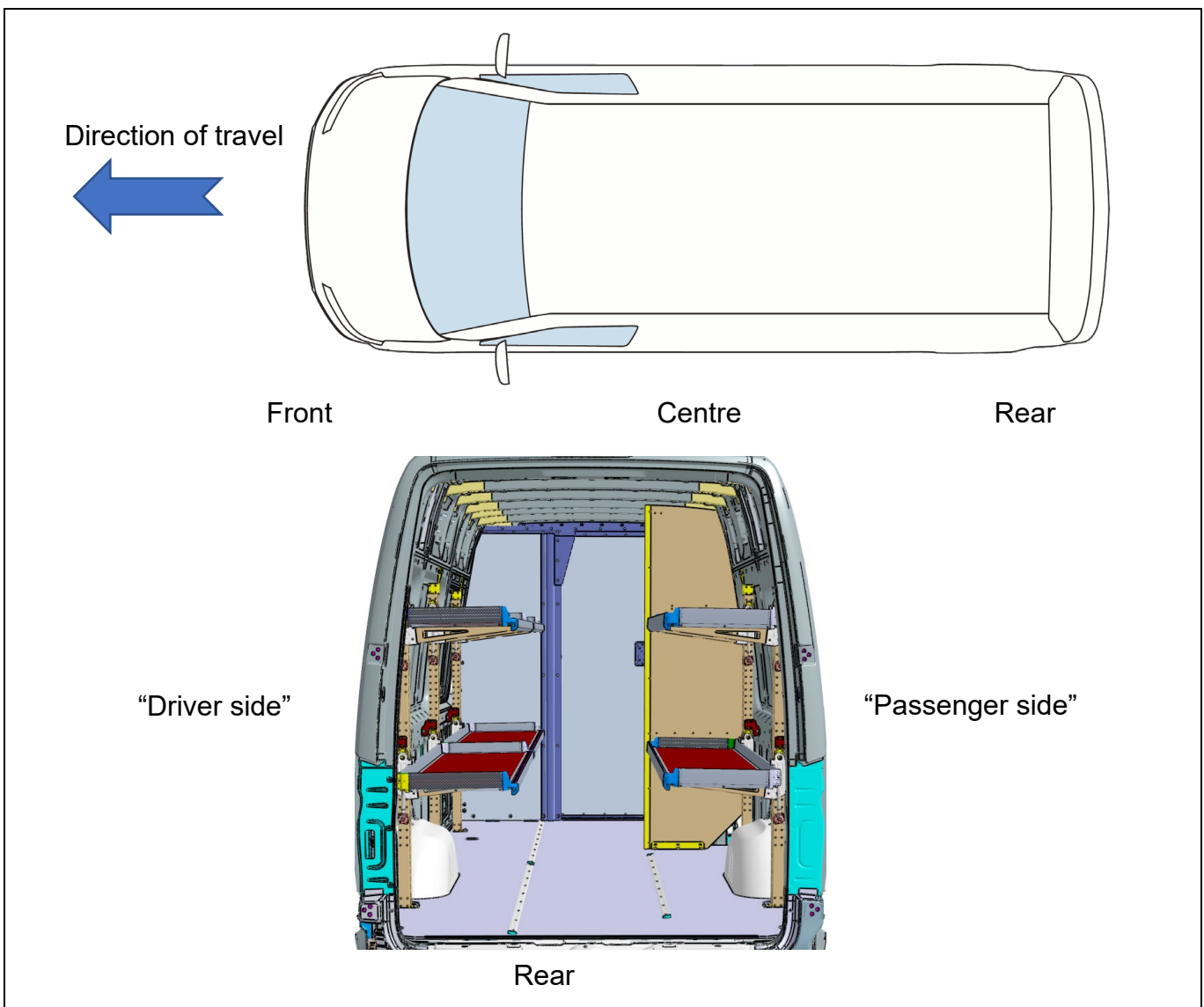
Load-carrying capacity:

Designation	Remark	Max. permissible loading weight
Max. load-carrying capacity of a shelf	Surface load	120 kg


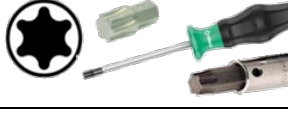





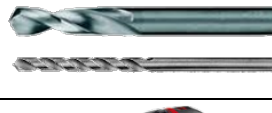

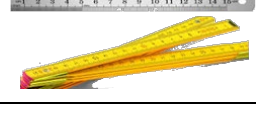


4 Information

	Information!
All positions are always specified "in the direction of travel".	

The following illustrated assembly instructions describe the requisite steps involved in the assembly process.



5 Required tools

Tool:	Size:	Image:
Hexagon socket screwdriver or bit insert or socket	Size 3 Size 4 Size 5	
Torx screwdriver or bit insert or socket	TX20 VA, TX25, TX30, TX45	
Phillips screwdriver	PZ2	
External hex	10 mm 13 mm	
Torque wrench	2 – 25 Nm	
Screw fastening tool Screw fastening	1/4" 1/2"	
Rivet tool Blind rivet gun Hand riveter	Nosepiece 17/22	
Drill		
Drill sleeve (for centring and as a depth stop)	Ø 3.2 mm Ø 11.2 mm	
Metal drill	Ø 3.2 mm Ø 11.2 mm	
Cordless screwdriver		
Measuring equipment		
Cleaning fluid		
Vacuum cleaner		

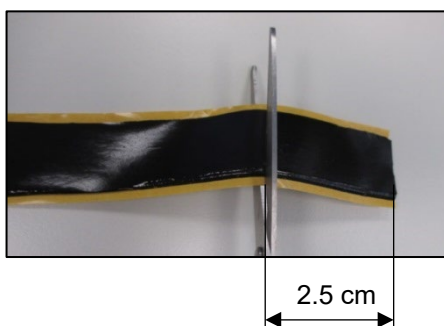
6 Floor installation

Laying the floor cladding

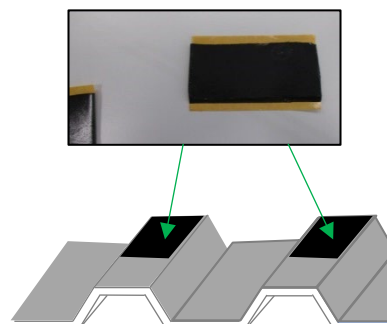
Clean the vehicle floor



Attach butyl sealing tape (approx. 2.5 cm long) to the raised positions on the vehicle floor (see fig.).



Decoplast 9150 butyl tape
Ref. no.: 331010276



Attention!

Once the floor cladding is in the vehicle, do not stand on it or push it down before it is finally positioned, otherwise it will no longer be possible to place or move it.

 **Important!**

Material damage caused by rough handling.
The connection folds of the floor cladding are sensitive to impacts and crushing.

- Connect the floor cladding carefully.

 **Information!**

The floor cladding is laid from the partition to the rear of the vehicle.

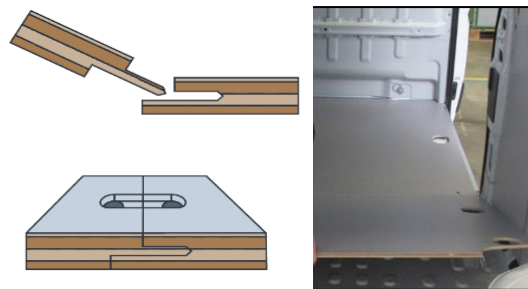
Check whether the folds of the floor cladding are damaged.
Position the first floor cladding panel.



Position the next floor cladding panel.
Join the floor cladding panels,

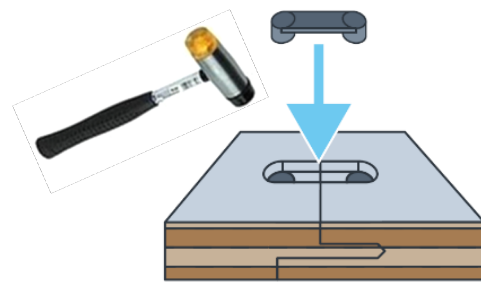
- ensuring that the connecting ends are flush.
- Make sure that the recesses line up with each other.

If available, position additional floor cladding panels one by one and join them to the previous ones.



Attaching floor clips

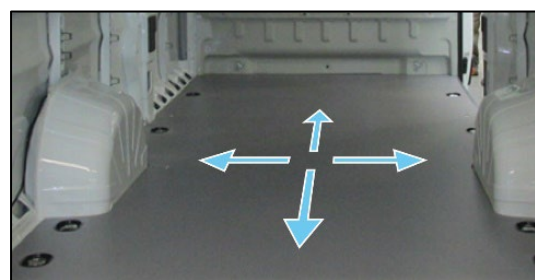
Position the floor clips.
Carefully use a rubber mallet to fix the floor clips in place.
Repeat these steps until all floor cladding panels have been connected to each other.



Levelling and aligning the floor cladding panels

Level and align joined floor cladding panels.

Attention!
Once the floor cladding is in the vehicle, do not stand on it or push it down before it is finally positioned, otherwise it will no longer be possible to place or move it.



Attaching lashing eyes

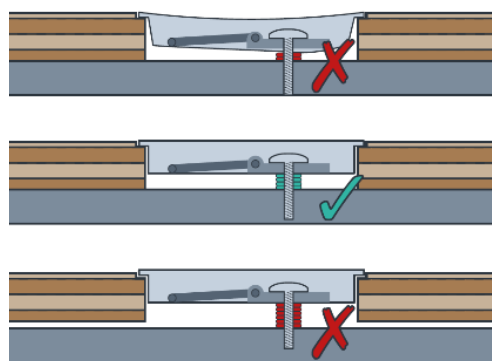


Information!

The floor cladding requires a lashing cup to be fitted.
Washers may be needed to raise the lashing cup depending on the floor of the vehicle body.
Select the number of washers to ensure that the floor cladding is lightly compressed.

Secure lashing eyes with the **M12 original screw to 30 Nm**.

Calculate the number of washers required.



7 FXR installation

Installation sequence



Information!

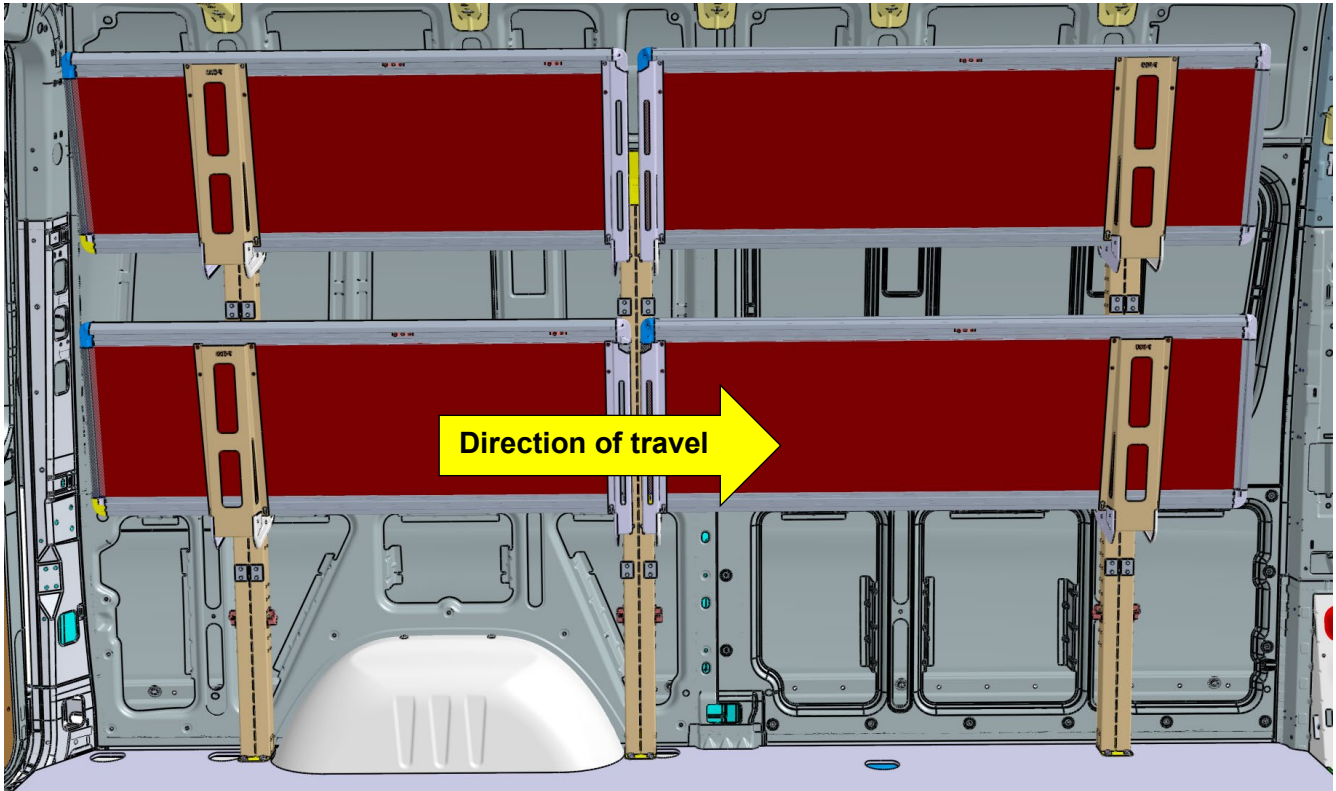
- Position the profile with the mounting plates and cantilever brackets and secure to the floor with two screws (hand-tight)
- Ensure that the mounting plate screws on the profile are loose.
- Profile for the reference point: attach the top mounting plate to the available thread (hand-tight). Then mark and drill the remaining fastening points.
- Attach additional profiles. If there are no threads or holes for the retractable nuts, then they need to be determined using the profile for the reference point.

8 Left vehicle side (driver's side)

①

Information!

The installation on the right side is performed mirror-inverted (shown – left side)



②

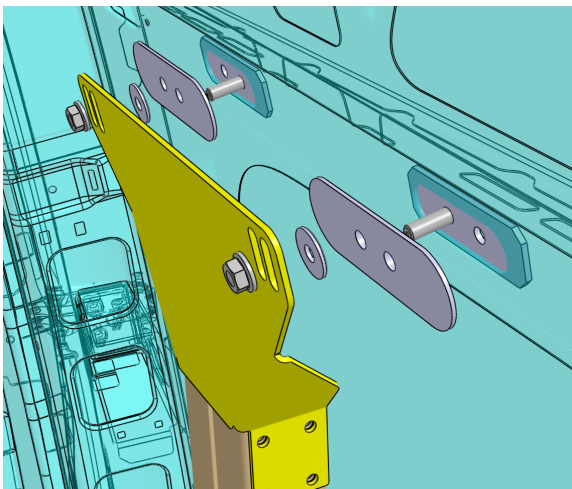
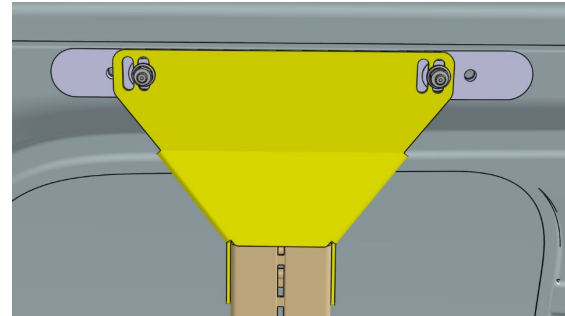
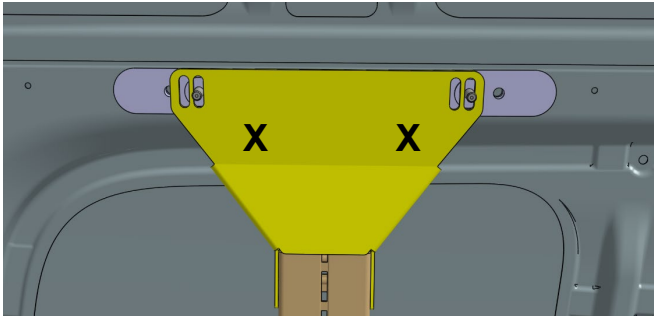
Important!

- A reference point is required to attach the profiles.
- Reference point profile "A" (position A) is on the left side. Additional profiles are defined from this profile for the required attachments (drill holes) (if there are no threads, holes for the blind rivet nuts).

(Position A)

Top rear left

(Profile position A is used as the reference point)



Position X, position the fastening plate and fixing and secure in place with a captive washer.
Hand tighten the mounting plate with the M8 pawl nut.

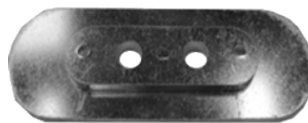
X



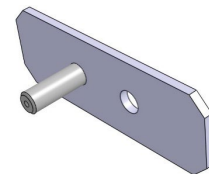
Pawl nut
M8 galv.



Aluminium captive
washer

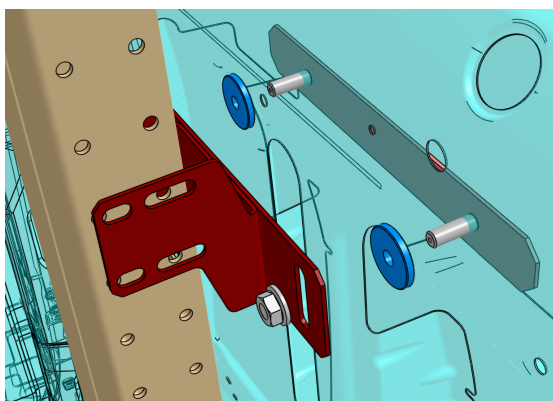
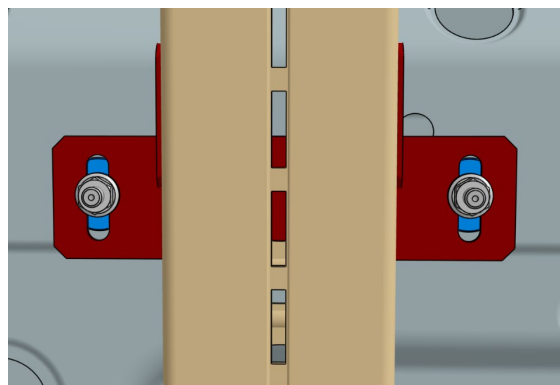
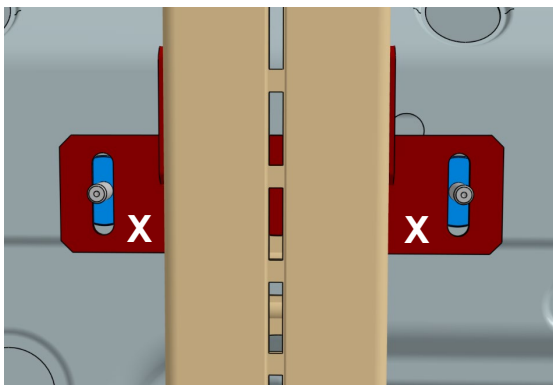


Bracket fixing
MS 0095



Fastening plate
1-25

Rear centre left



Position X, position the fastening plate and secure in place with a captive washer.
Hand tighten the mounting plate with the M8 pawl nut.

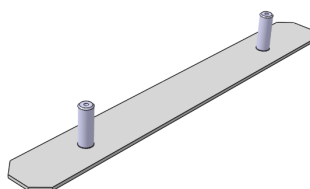
X



Pawl nut
M8 galv.

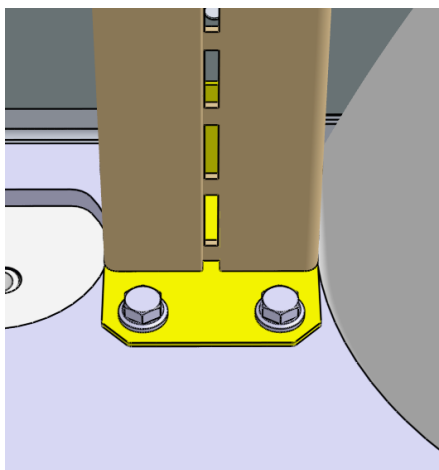
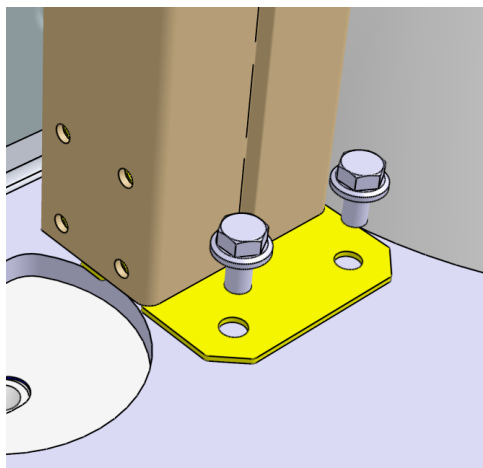
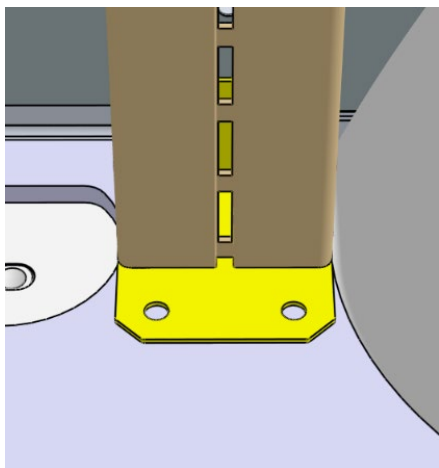


Aluminium captive
washer



Fastening plate

Rear bottom left

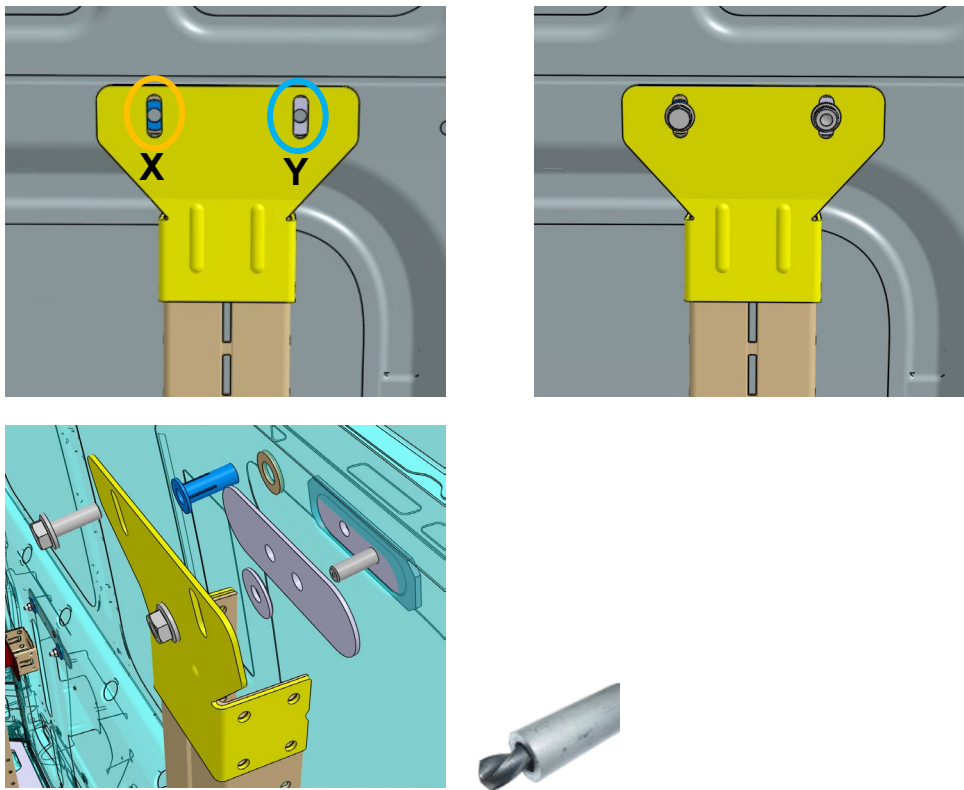


Ratchet
screw
M8x14 galv.

Floor fastening using two M8x14 ratchet screws.
Hand tighten screws.

(Position B)

Top centre left



Position X, mark and use a $\text{Ø } 11 \text{ mm}$ drill to make the hole (use a drill sleeve). Insert a washer and blind rivet nut into the drilled hole. Hand tighten the mounting plate with a ratchet screw.

Position Y, position the fastening plate and fix and secure in place with a captive washer. Hand tighten the mounting plate with the M8 pawl nut.

X



Washer
13x24x2.5



Blind rivet nut
M8x29 galv.



Ratchet
screw
M8x25 galv.

Y



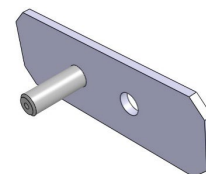
Pawl nut
M8 galv.



Aluminium captive
washer

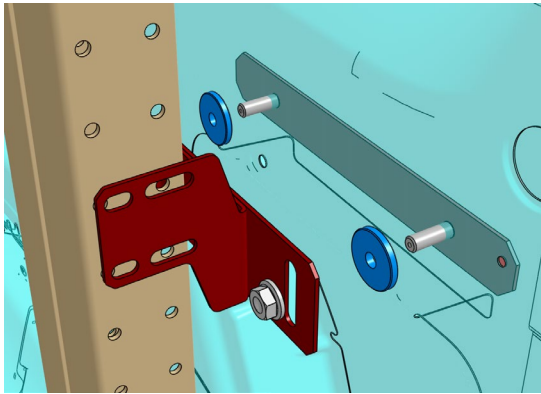
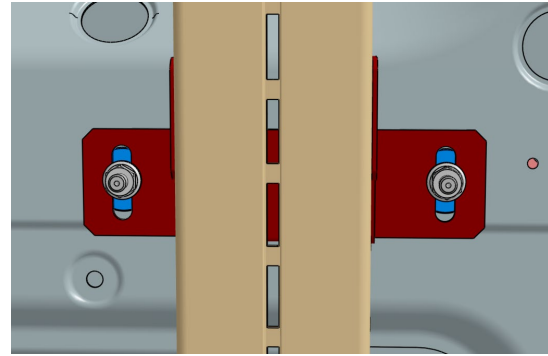
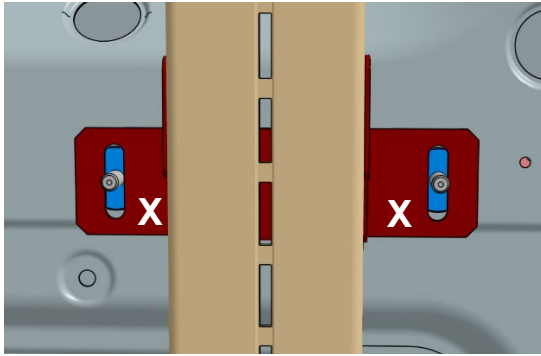


Bracket fixing
MS 0095



Fastening plate
1-25

Left centre - centre



Position X, position the fastening plate and secure in place with a captive washer.
Hand tighten the mounting plate with the M8 pawl nut.

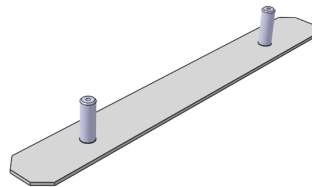
X



Pawl nut
M8 galv.

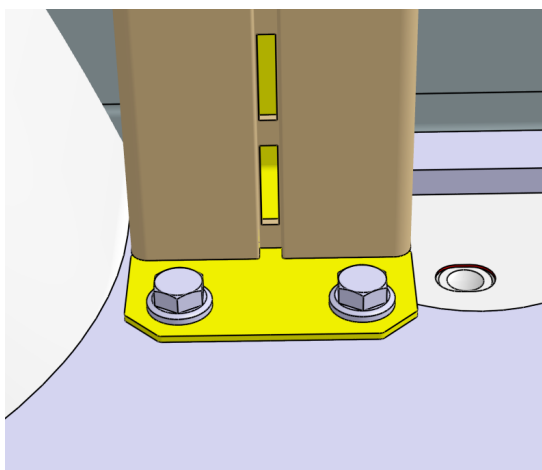
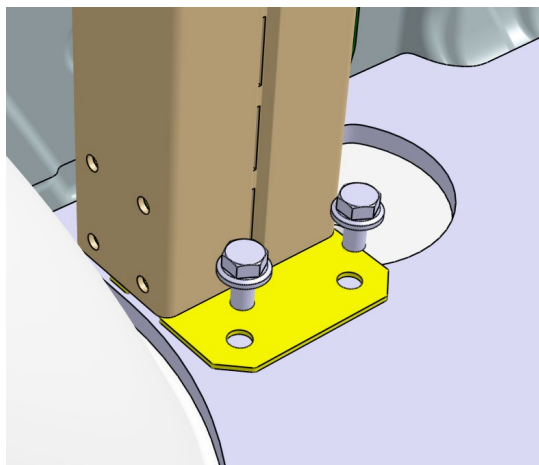
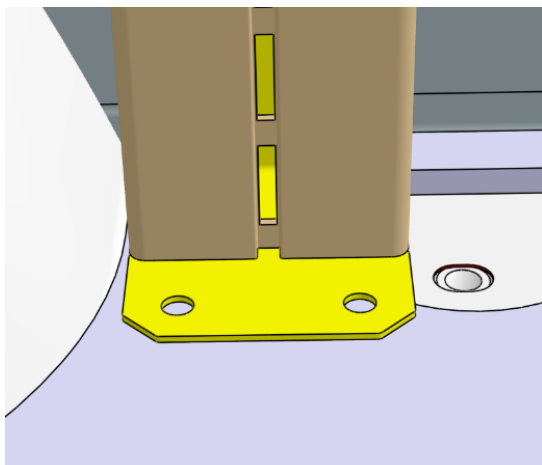


Aluminium captive
washer



Fastening plate

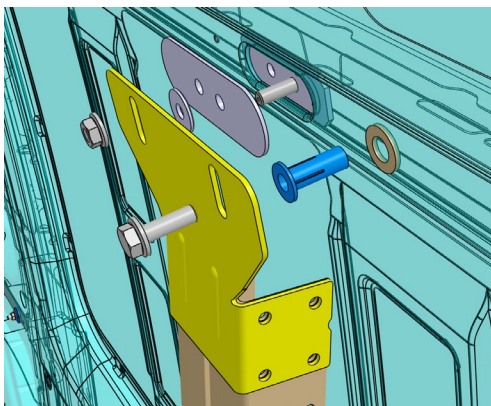
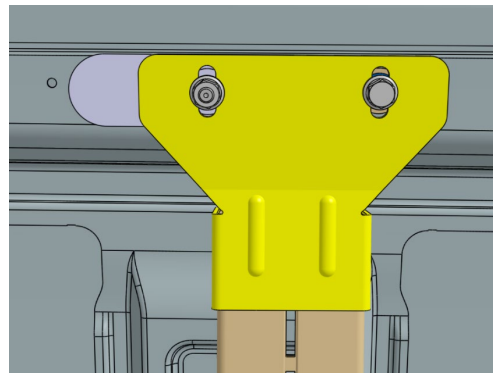
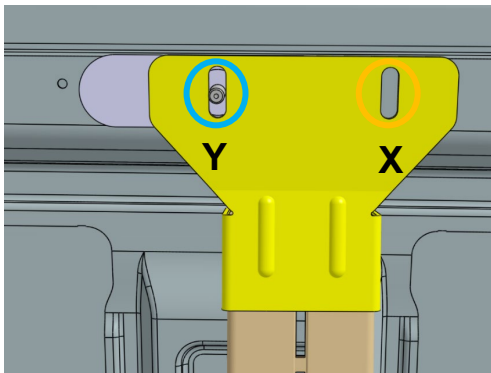
Bottom centre left



Floor fastening using two M8x14 ratchet screws.
Hand tighten screws.

(Position C)

Top front left



Position X, mark and use a $\text{\O} 11$ mm drill to make the hole (use a drill sleeve). Insert a washer and blind rivet nut into the drilled hole. Hand tighten the mounting plate with a ratchet screw.

Position Y, position the fastening plate and fix and secure in place with a captive washer. Hand tighten the mounting plate with the M8 pawl nut.

X



Washer
13x24x2.5



Blind rivet nut
M8x29 galv.



Ratchet
screw
M8x25 galv.

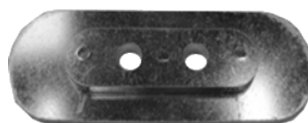
Y



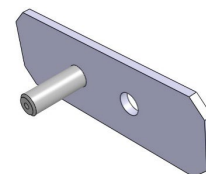
Pawl nut
M8 galv.



Aluminium captive
washer

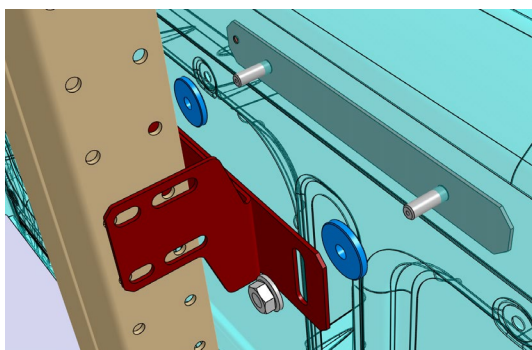
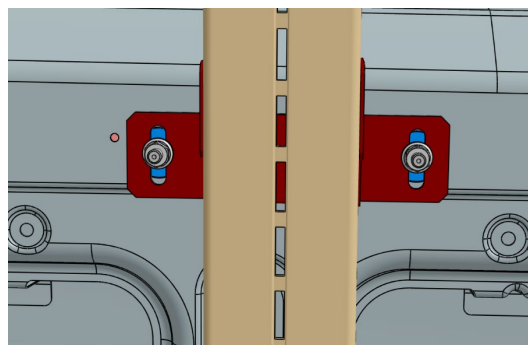
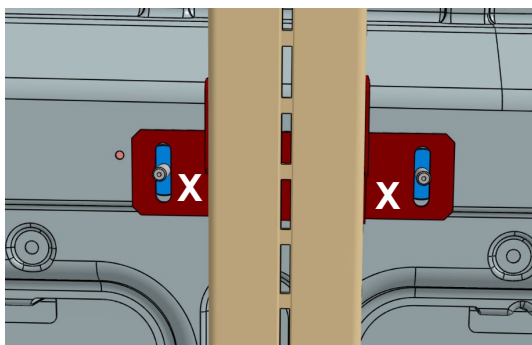


Bracket fixing
MS 0095



Fastening plate
1-25

Front centre left



Position X, position the fastening plate and secure in place with a captive washer.
Hand tighten the mounting plate with the M8 pawl nut.

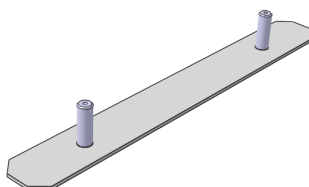
X



Pawl nut
M8 galv.

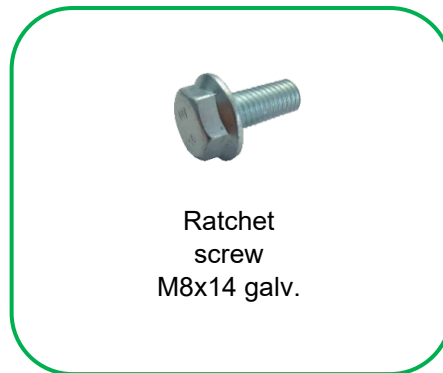
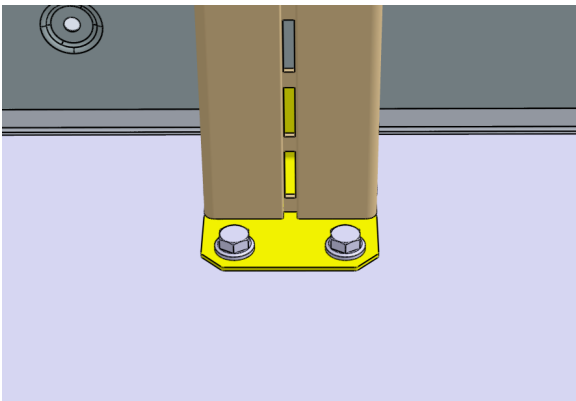
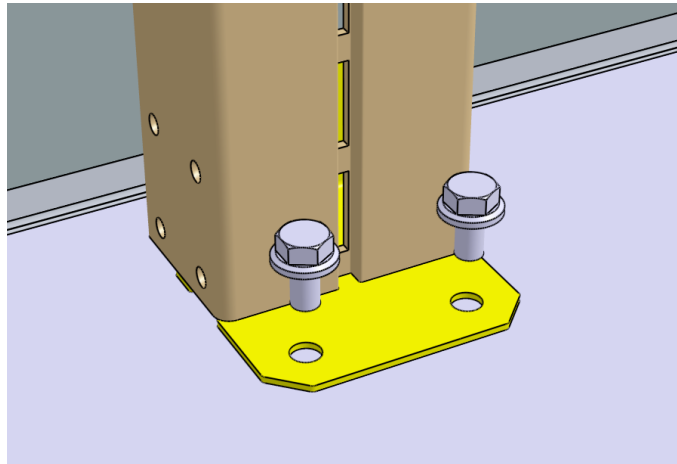
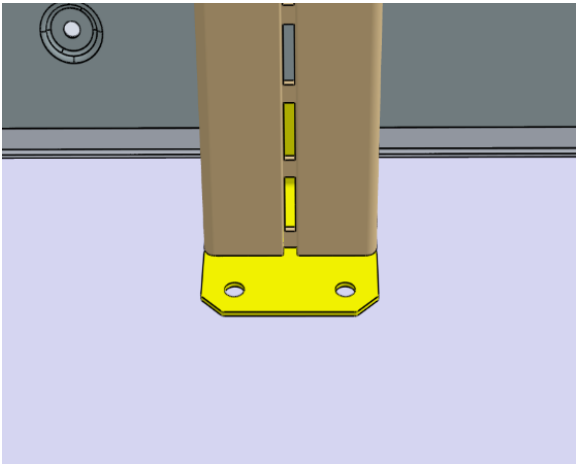


Aluminium captive
washer



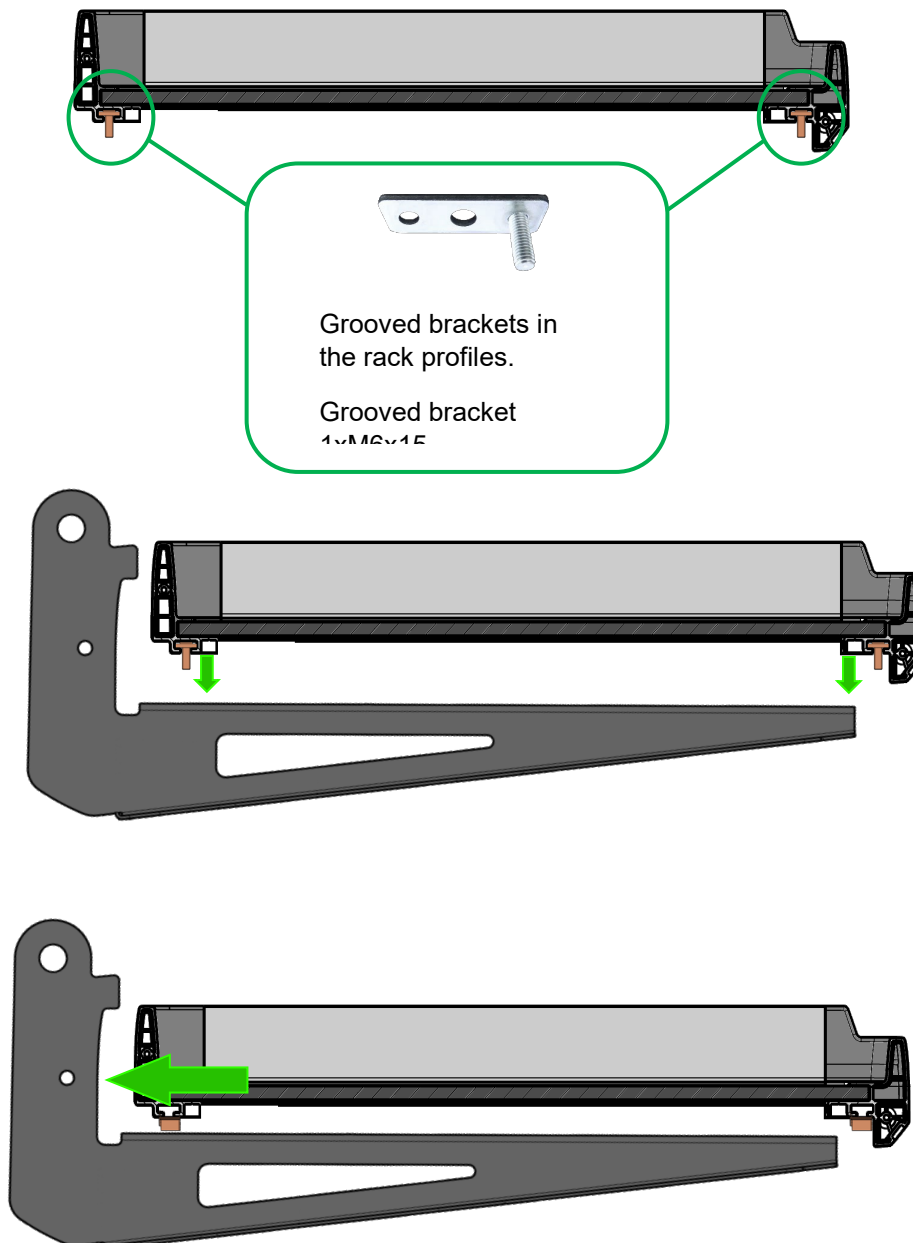
Fastening plate

Bottom front left



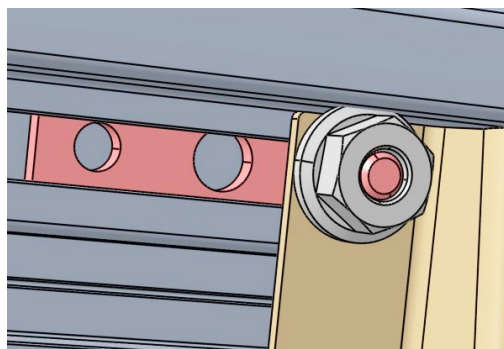
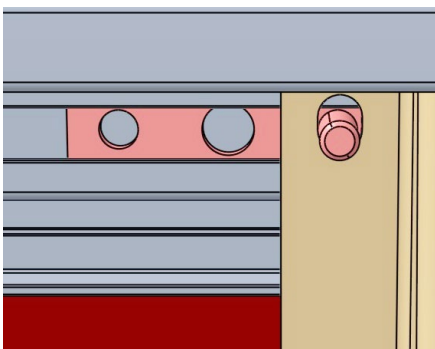
Floor fastening using two M8x14 ratchet screws.
Hand tighten screws.

8.2 Installing the shelves



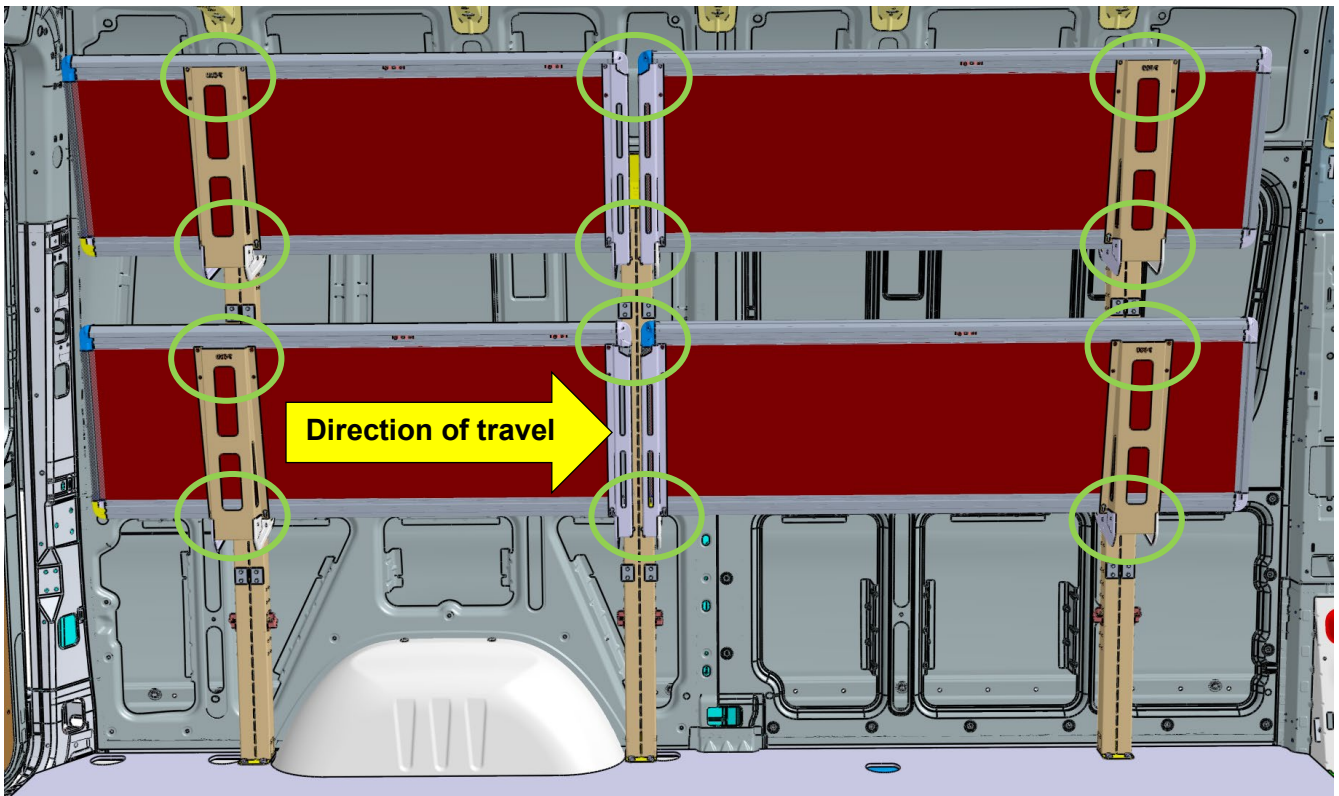
Screw the shelf to the cantilever brackets (note the torque).

View from below.



Pawl nut M6
galv.

Fasten to the shelves.

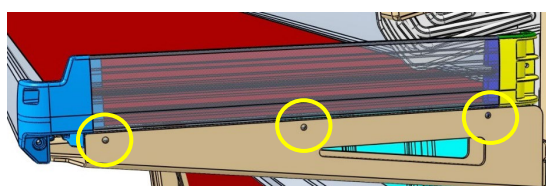
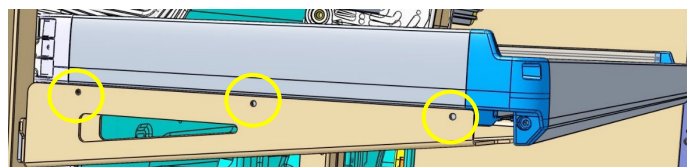
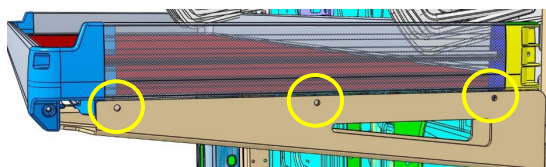
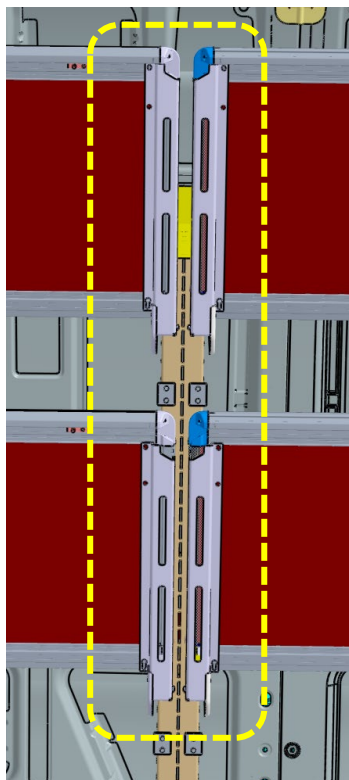


Grooved
bracket
1xM6x15



Pawl nut M6
galv.

Rivet centre shelves to the cantilever brackets.



Blind rivet 5x10 Al/St
Flat round head
MT100036



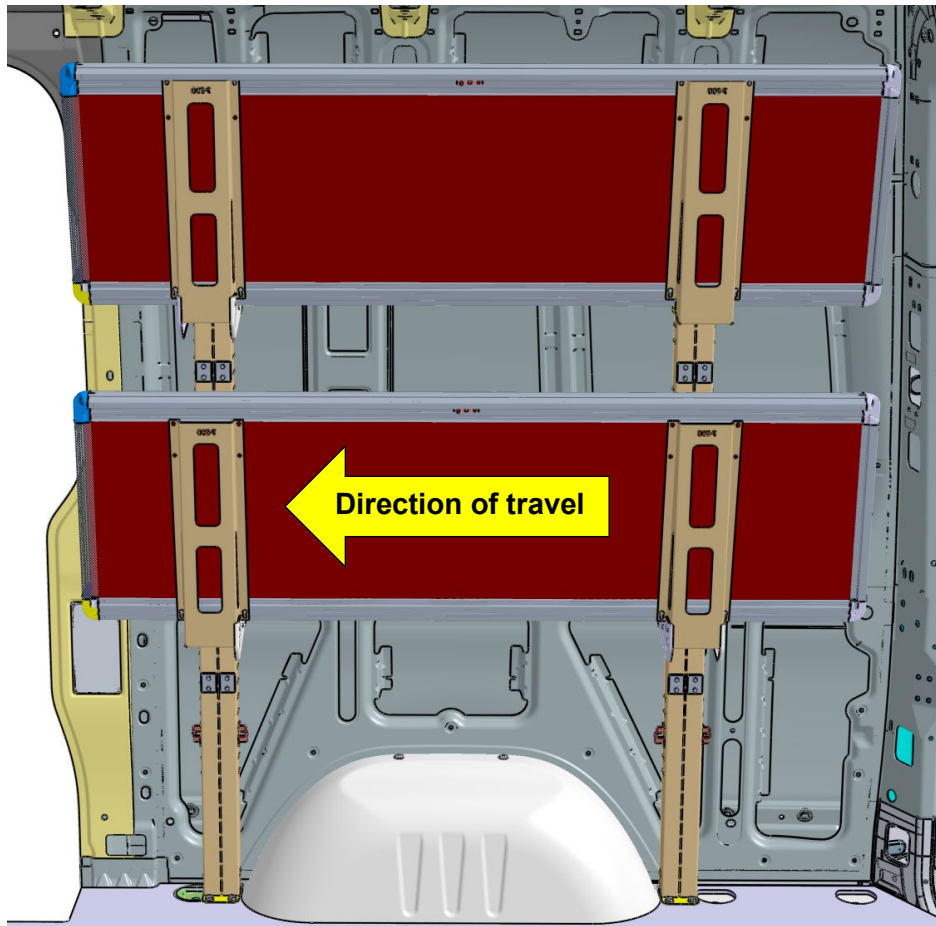
Blind rivet gun or
Hand riveter

9 Right vehicle side (passenger side)



Information!

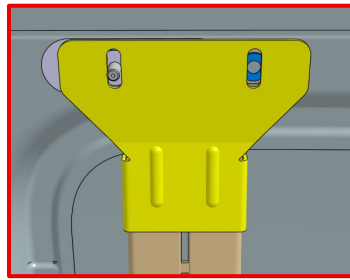
Installation on the left side is mirror-inverted (right side is shown)



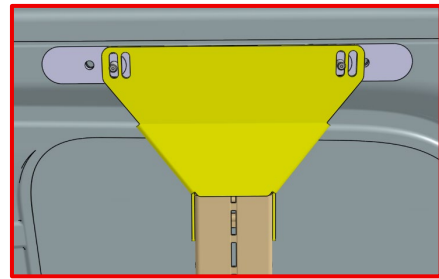
Important!

- A reference point is required to attach the profiles.
- Reference point profile “A” (position A) is on the right side, the additional profiles are determined from this profile for the required attachments (drill holes) (if there is no thread, hole for the blind rivet nut).

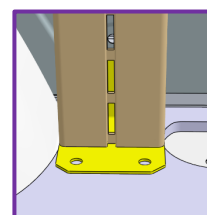
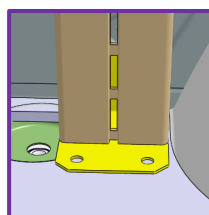
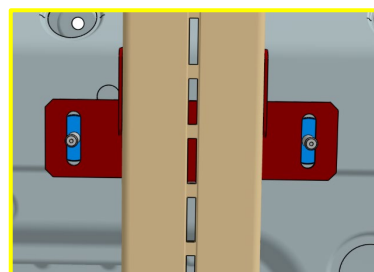
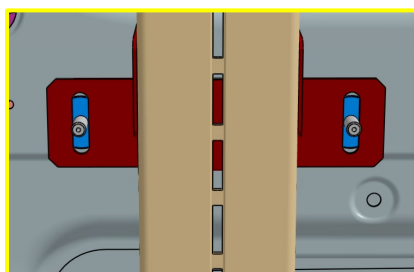
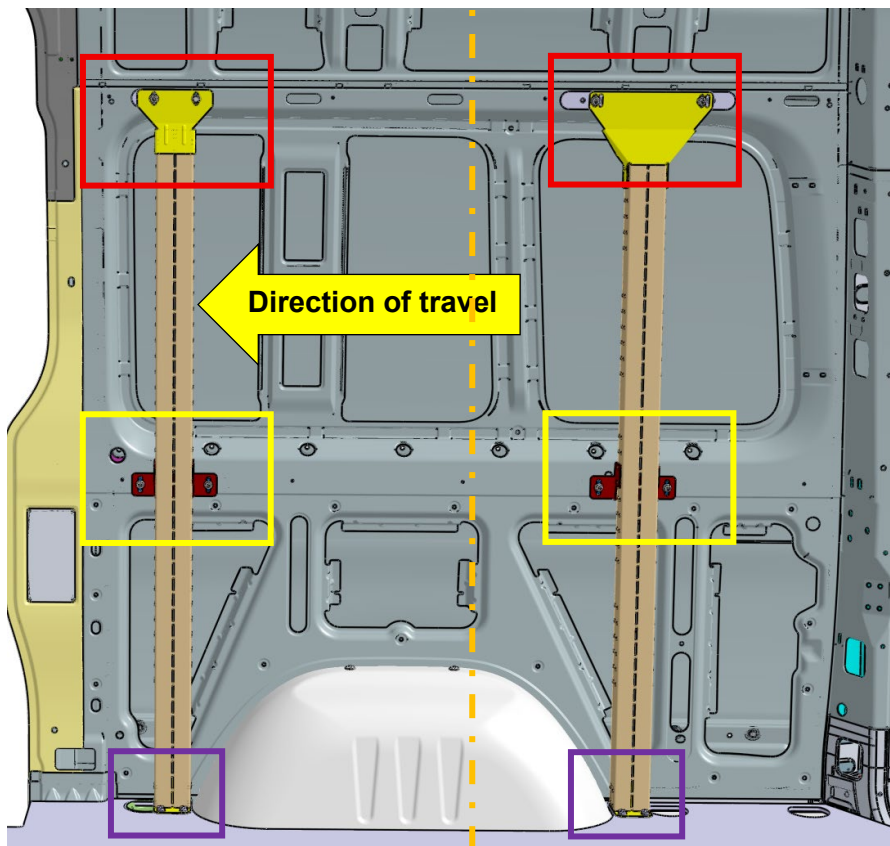
9.1 Connection point positions



A



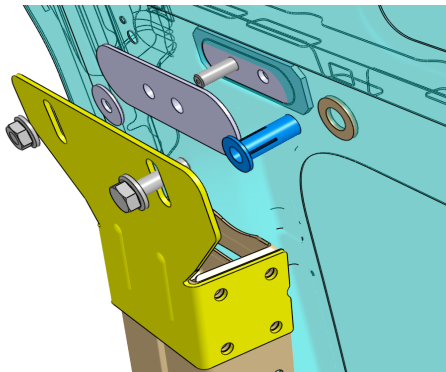
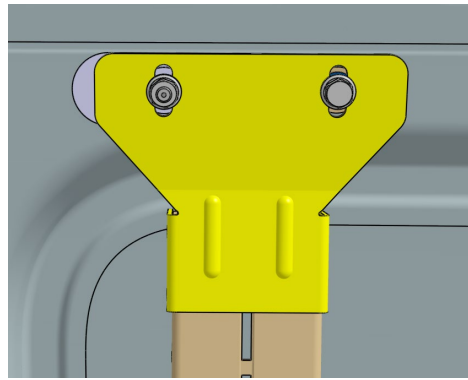
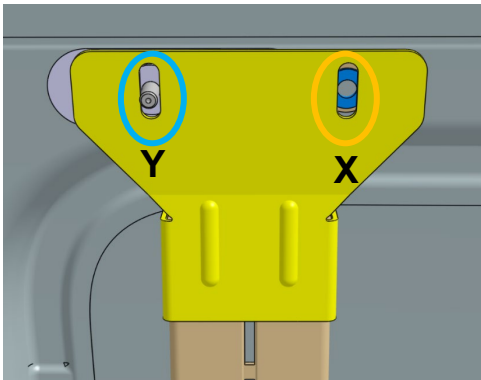
B



(Position A)

Top front right

(Profile position A is used as the reference point)



Position X, mark and use a \varnothing 11 mm drill to make the hole (use a drill sleeve). Insert a washer and blind rivet nut into the drilled hole. Hand tighten the mounting plate with a ratchet screw.

Position Y, position the fastening plate and fix and secure in place with a captive washer. Hand tighten the mounting plate with the M8 pawl nut.

X



Washer
13x24x2.5



Blind rivet nut
M8x29 galv.



Ratchet
screw
M8x25 galv.

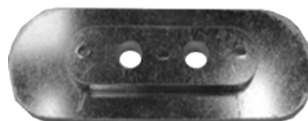
Y



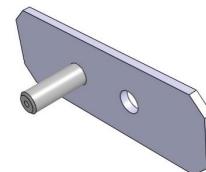
Pawl nut
M8 galv.



Aluminium captive
washer

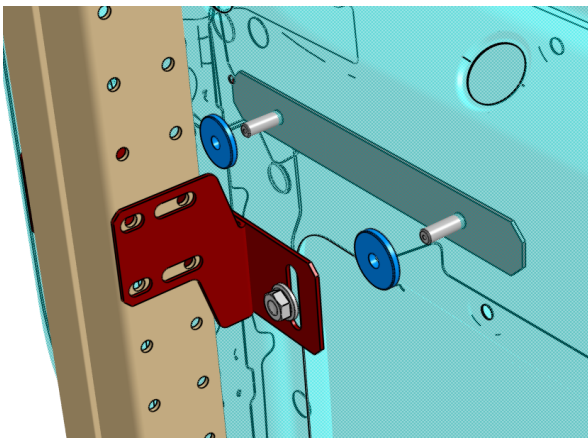
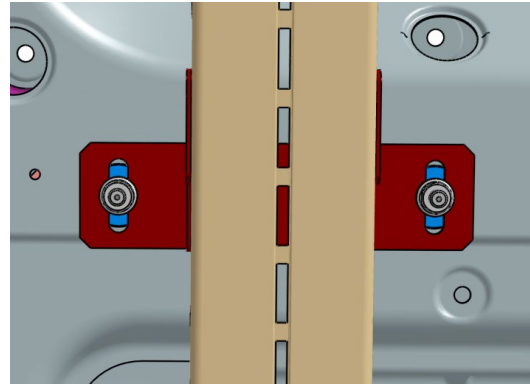
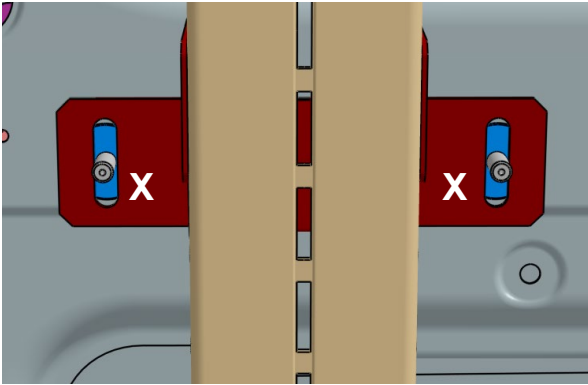


Bracket fixing
MS 0095



Fastening plate
1-25

Centre front right



Position X, position the fastening plate and secure in place with a captive washer.
Hand tighten the mounting plate with the M8 pawl nut.

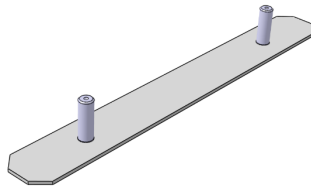
X



Pawl nut
M8 galv.

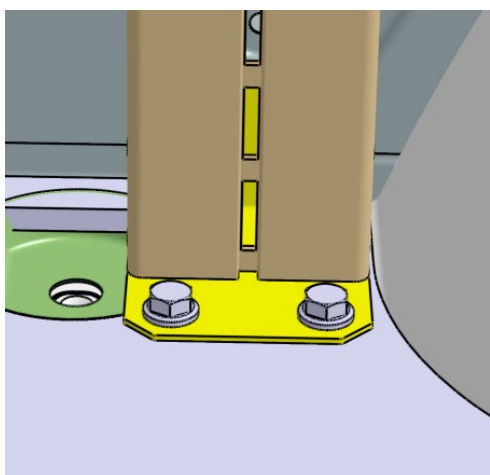
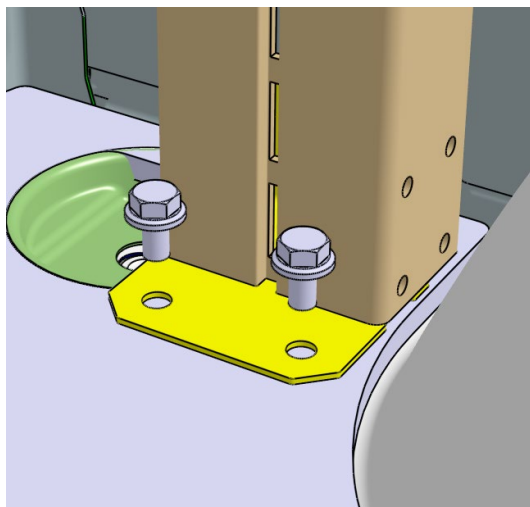
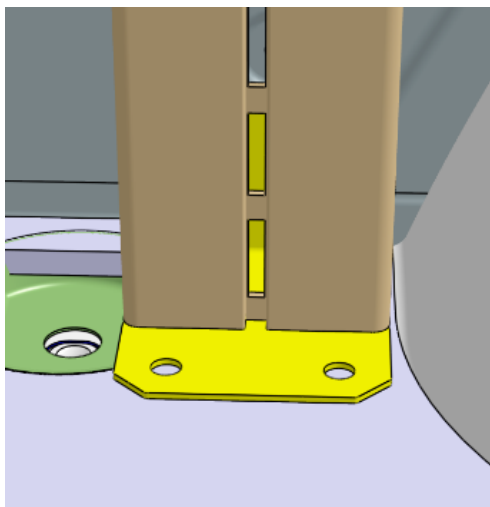


Aluminium captive
washer



Fastening plate

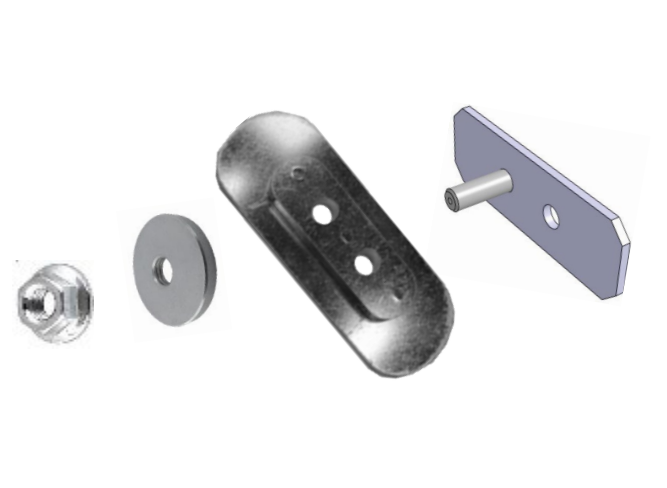
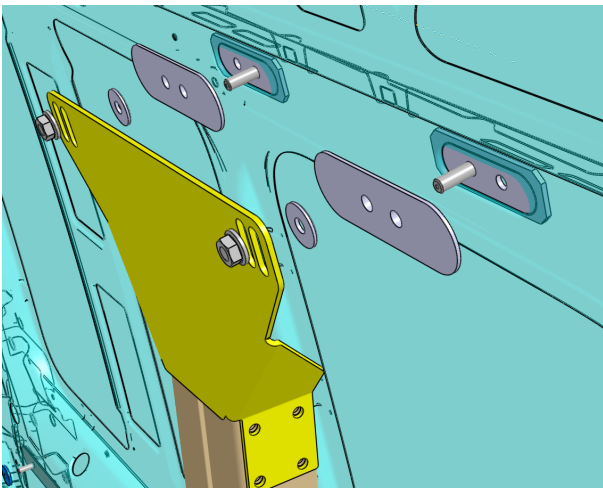
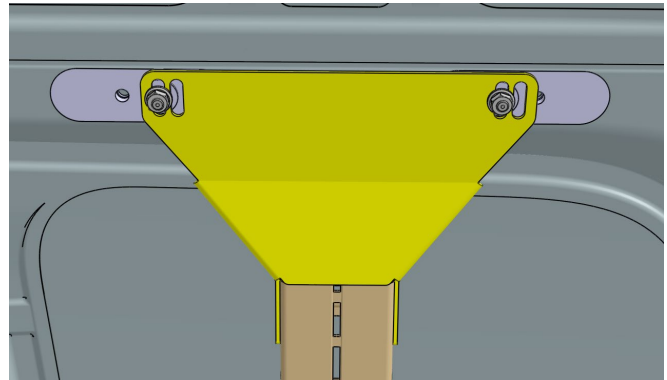
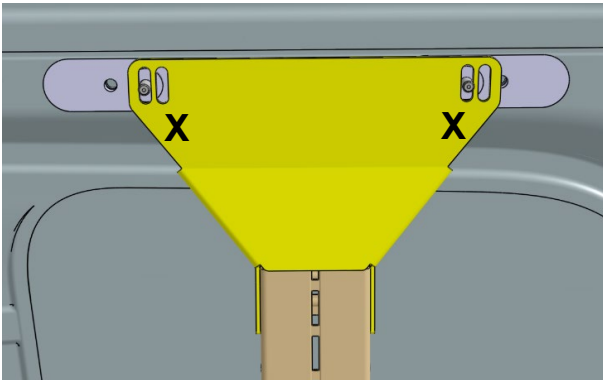
Bottom front right



Floor fastening using two M8x14 ratchet screws.
Hand tighten screws.

(Position B)

Top rear right



Position X, position the fastening plate and fixing and secure in place with a captive washer.
Hand tighten the mounting plate with the M8 pawl nut.

X



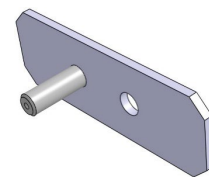
Pawl nut
M8 galv.



Aluminium captive
washer

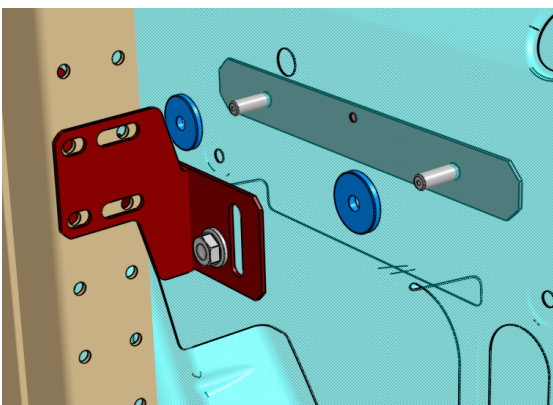
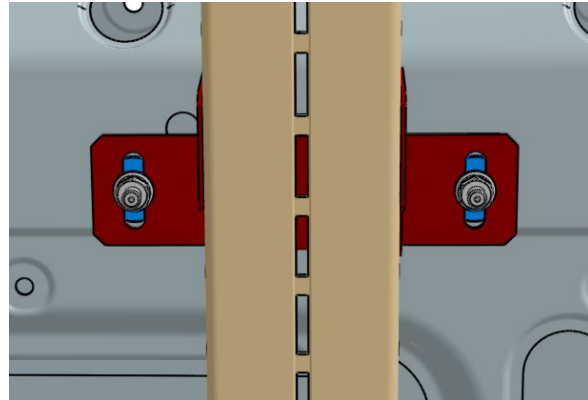
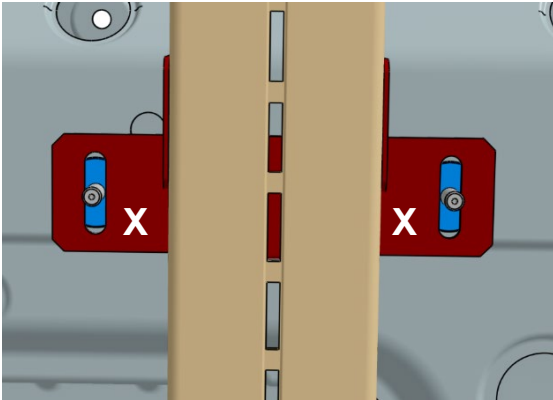


Bracket fixing
MS 0095



Fastening plate
1-25

Centre rear right



Position X, position the fastening plate and secure in place with a captive washer.
Hand tighten the mounting plate with the M8 pawl nut.

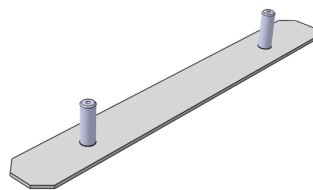
X



Pawl nut
M8 galv.

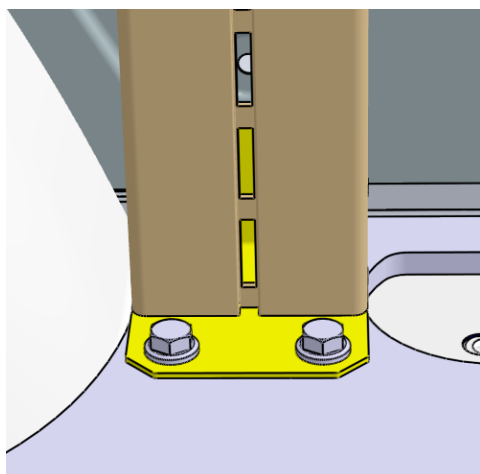
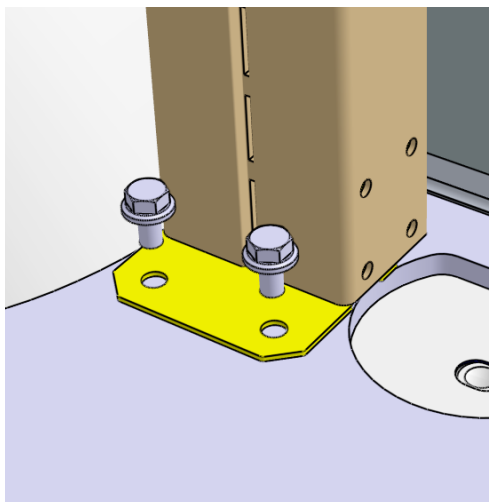
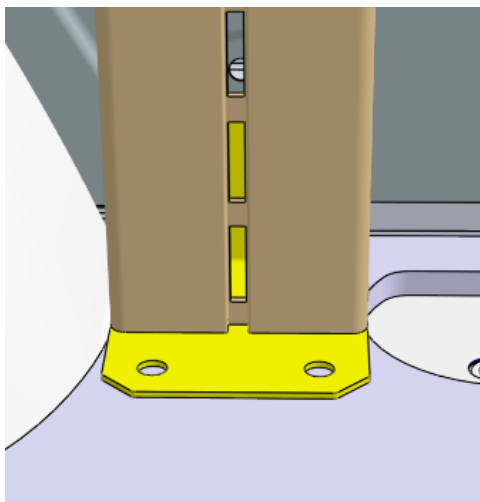


Aluminium captive
washer



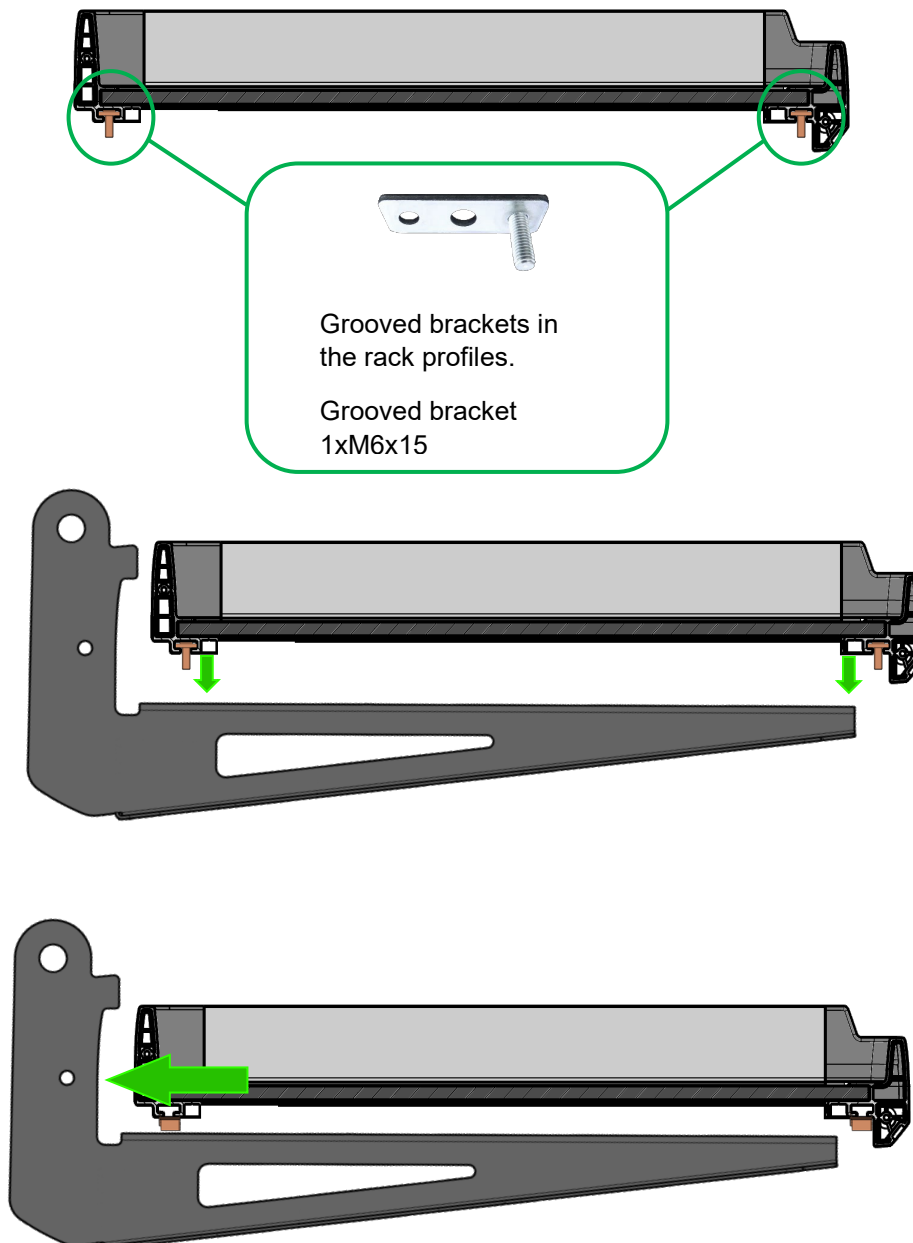
Fastening plate

Bottom rear right



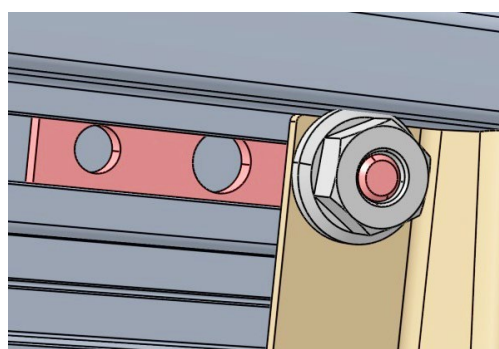
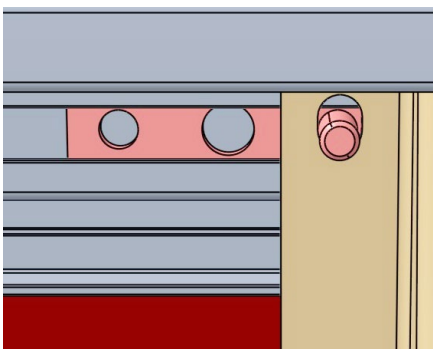
Floor fastening using two M8x14 ratchet screws.
Hand tighten screws.

9.2 Installing the shelves

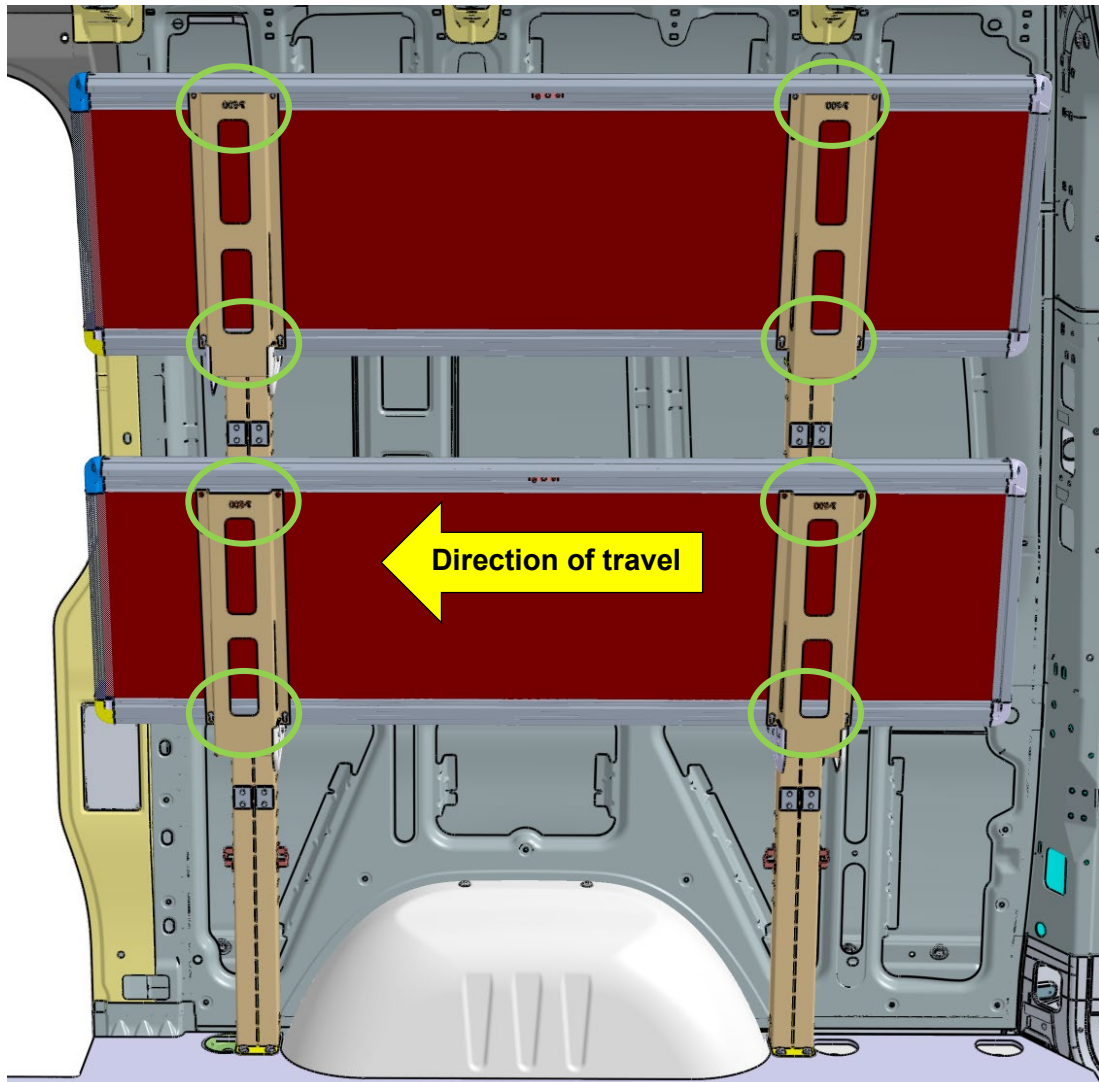


Screw the shelf to the cantilever brackets (note the torque).

View from below.



Fasten to the shelves.



Grooved
bracket
1xM6x15



Pawl nut M6
galv.

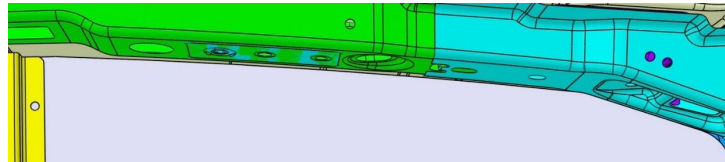
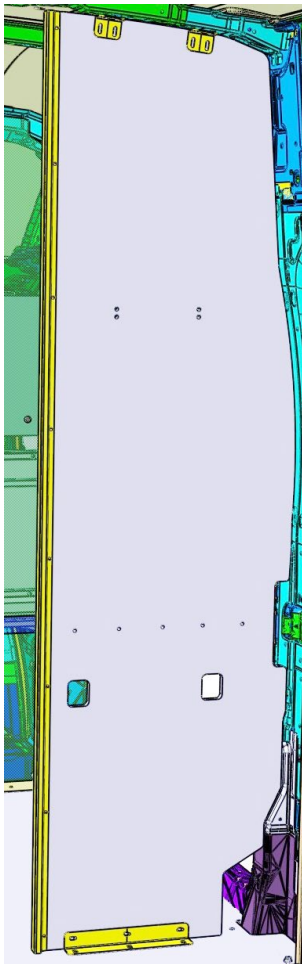
10 Trolley ProPartition

Attaching the trolley ProPartition

①

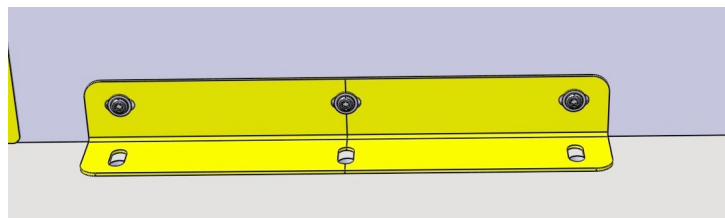
Information!

Installation on the left side is mirror-inverted (right side is shown)



A Top fastening, bracket must be attached to the ProPartition depending on the situation.

B Bottom fastening



The fastening brackets are attached to the ProPartition using raised flange head screws, washers and pawl nuts.



Raised flange head
screw M6x25



Washer
6.4x18x1.6



Pawl nut M6
galv.

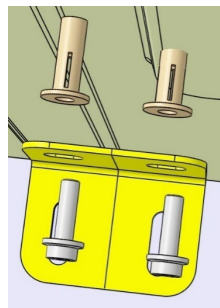
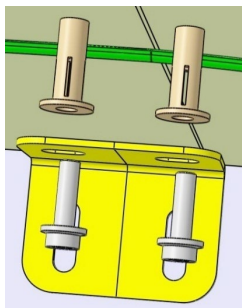
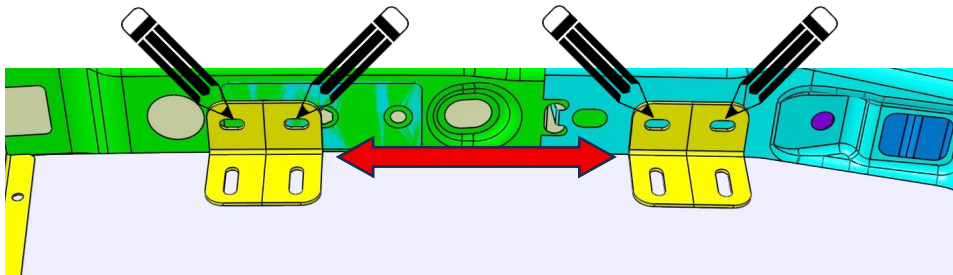
Top fastening "A"

Adapt the roof beam brackets to the roof beam depending on the situation so that the blind rivet nuts can be inserted.

Mark the holes and use a $\varnothing 9$ mm drill to make the holes (use a drill sleeve)

Secure the roof beam brackets using blind rivet nuts and ratchet screws.

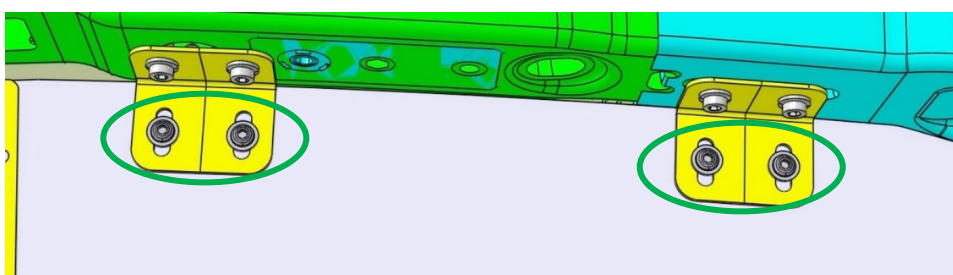
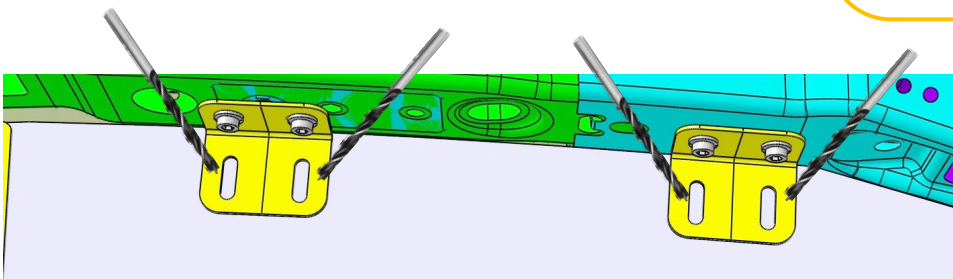
Once the roof beam brackets have been attached, attach the bracket to the ProPartition. Do this by drilling a $\varnothing 6.5$ mm hole and securing the bracket using raised flange head screws, washers and pawl nuts.



Blind rivet nut
M6x26.9 galv.



Ratchet
screw
M6x12 galv.



Raised flange
head
screw M6x25



Washer
6.4x18x1.6



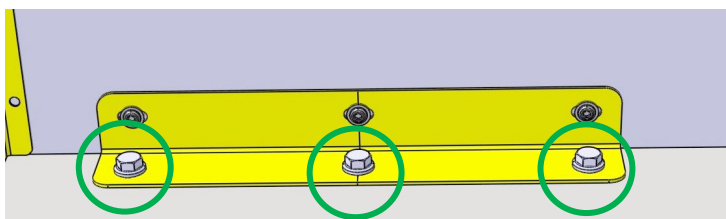
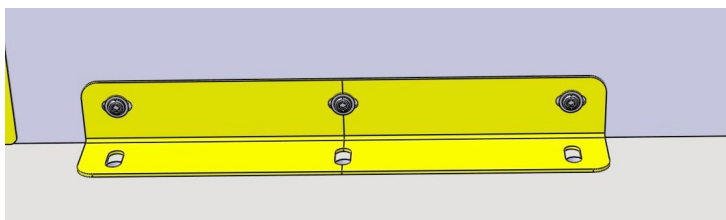
Pawl nut M6
galv.



Bottom fastening "B"

Fastening of the trolley ProPartition to the floor using two M8x14 ratchet screws.

Hand tighten screws.



Ratchet
screw
M8x14 galv.

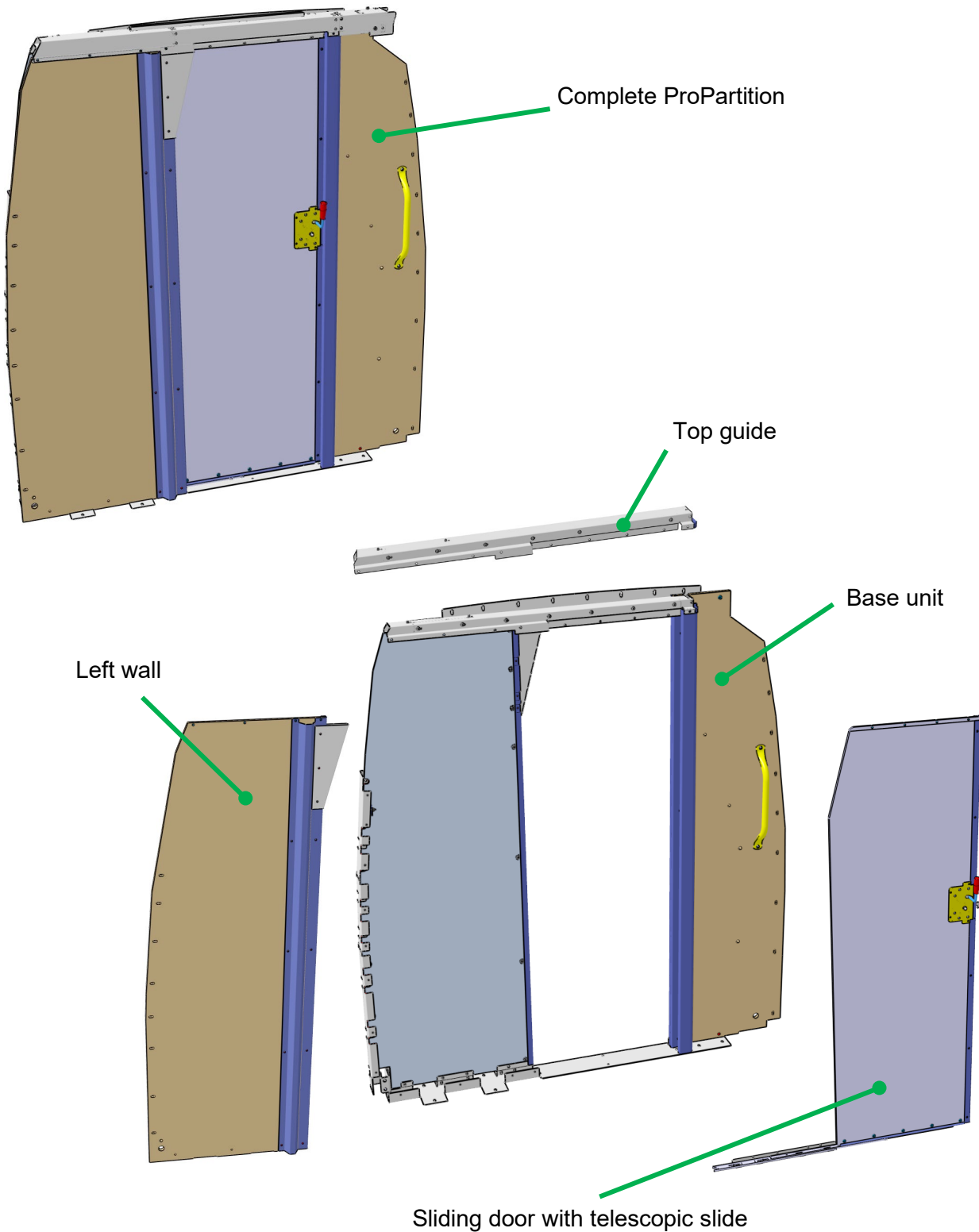
11 ProPartition

①

Information!

The installation is reversed for right-hand drive vehicles (pictured – left-hand drive vehicle)

The complete ProPartition that we deliver as a single unit, must be dismantled as described in the assembly steps (sequence from last step to the first)

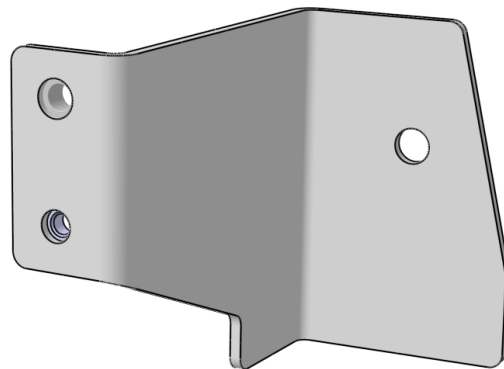
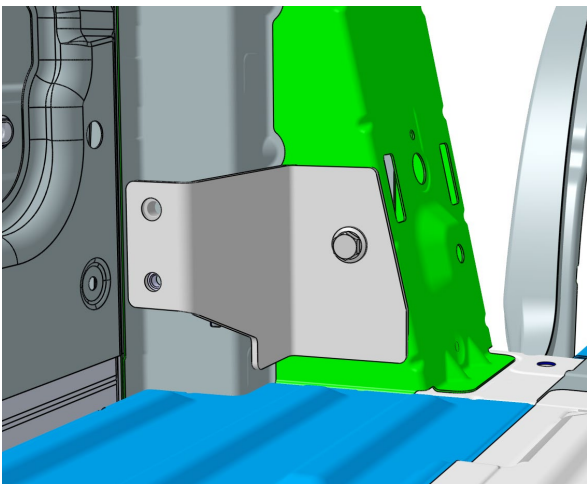
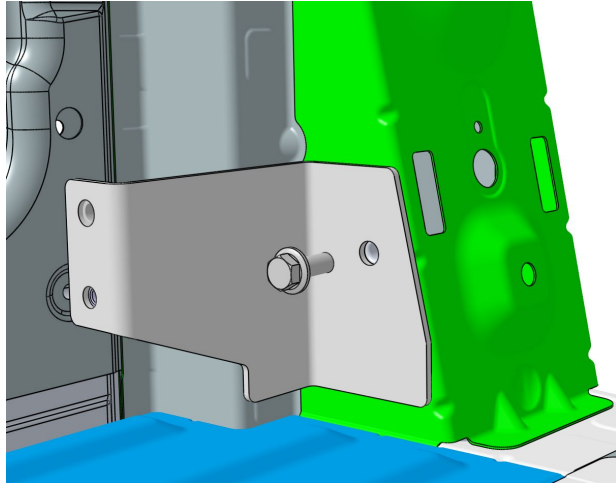
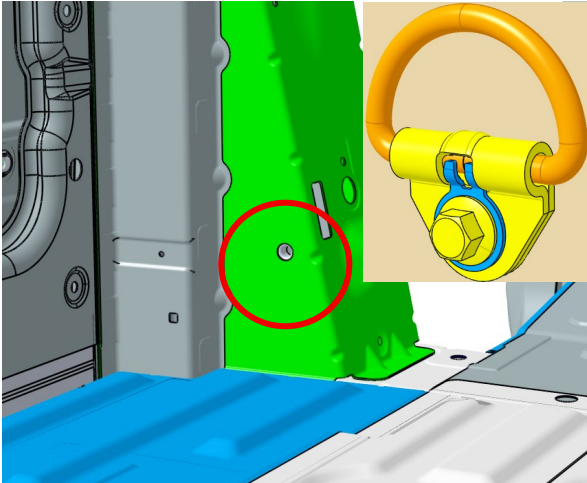


11.1 ProPartition

Step "1"

Remove the lashing eyes at the front bottom left.

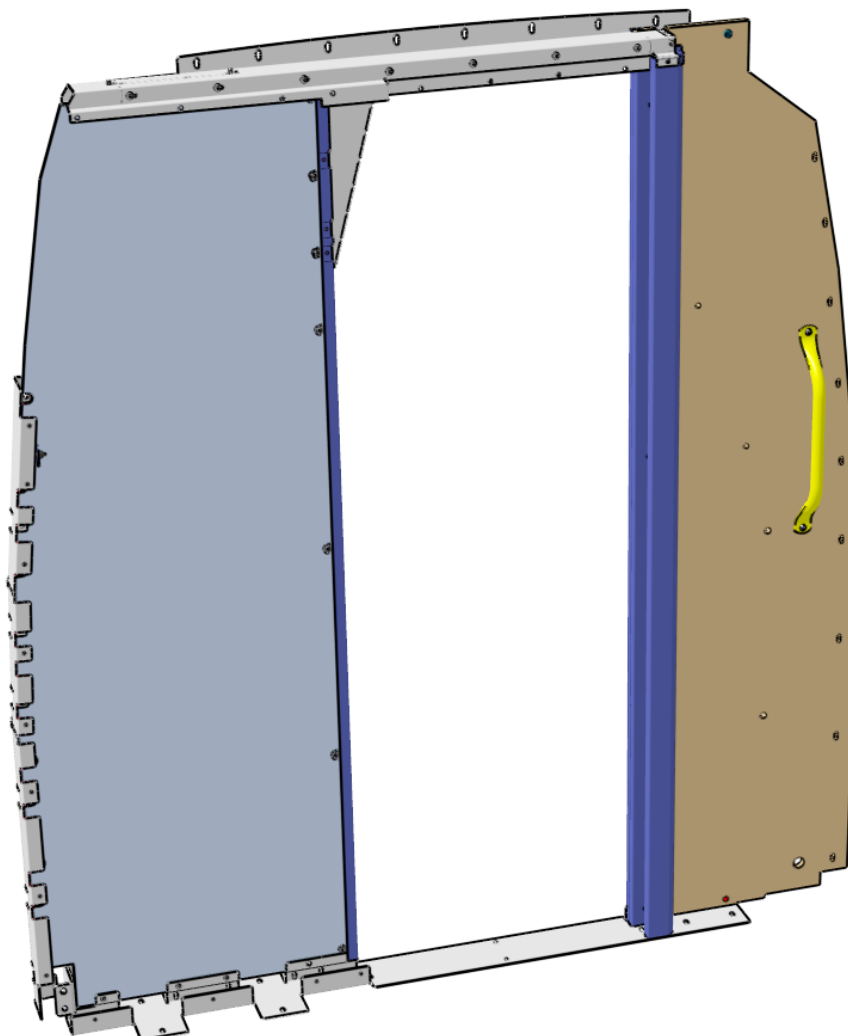
Securely fit the lashing bracket with a M10 ratchet screw.



Ratchet
screw
M10x25 galv.

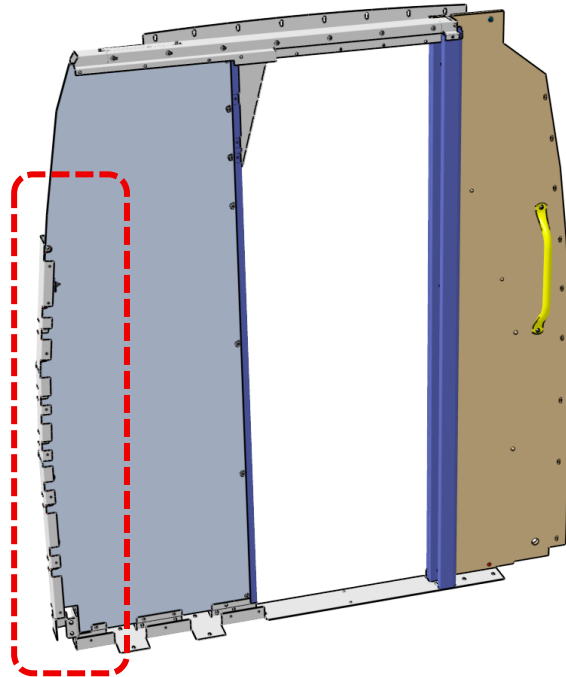
Step "2"

Place the ProPartition base unit in the vehicle and position it.



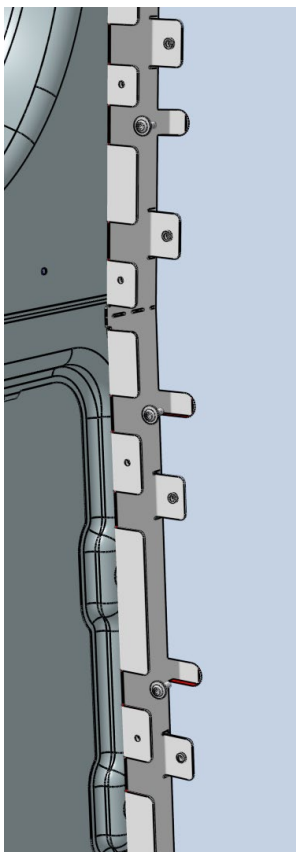
Step "3"

Secure the left side:

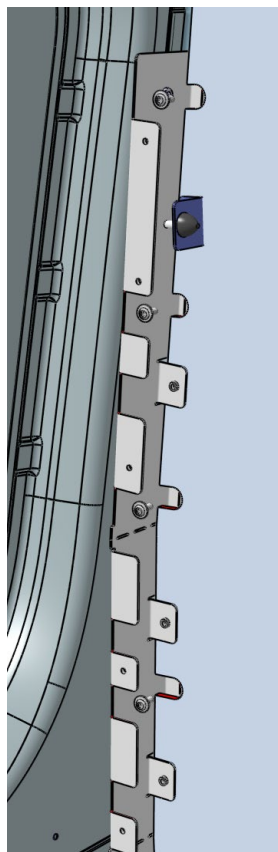


Secure the left side:

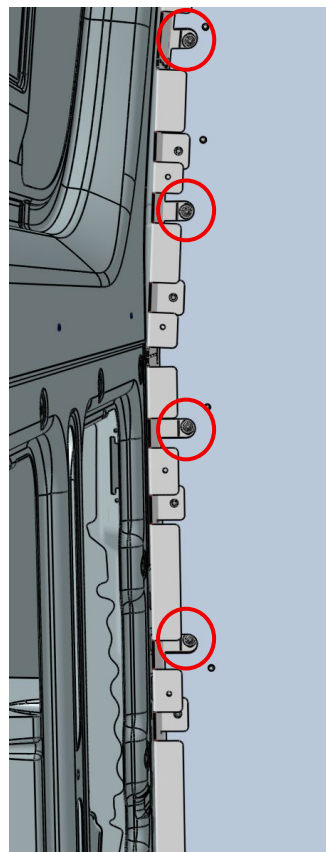
The left side is secured to the B-rail using screws inserted into the available threads. (Hand-tight)



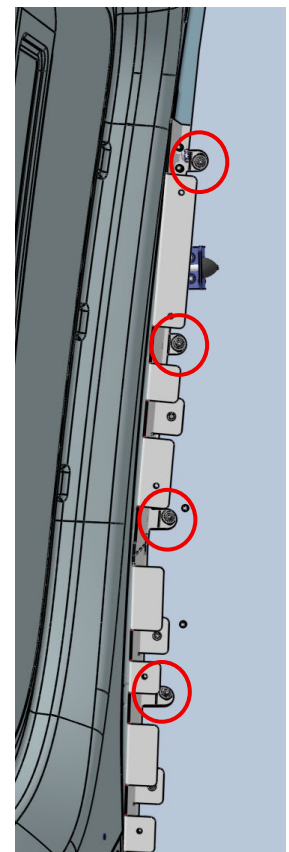
bottom



top



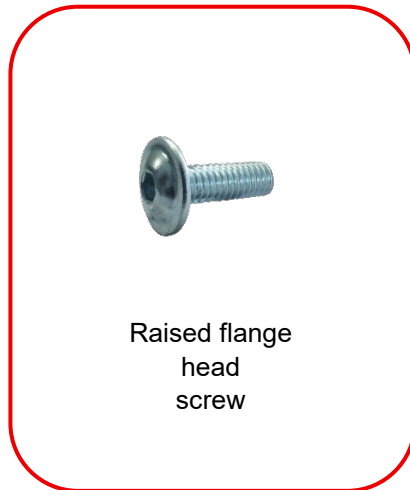
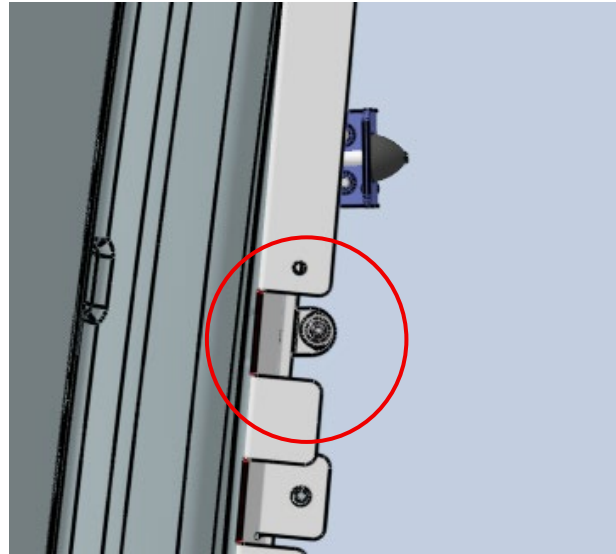
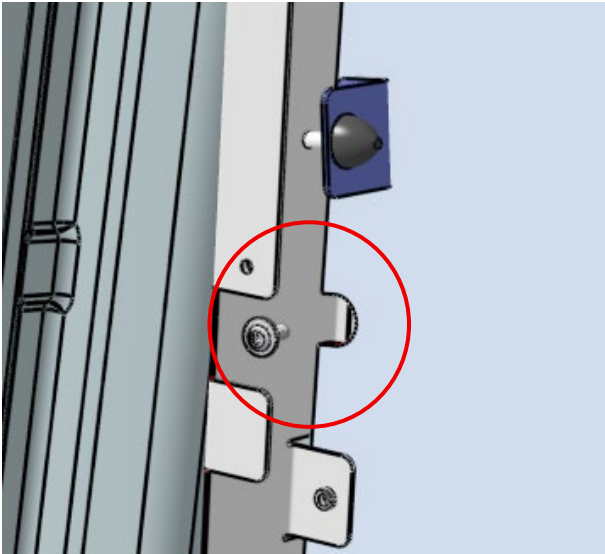
bottom



top

Position of screw fittings

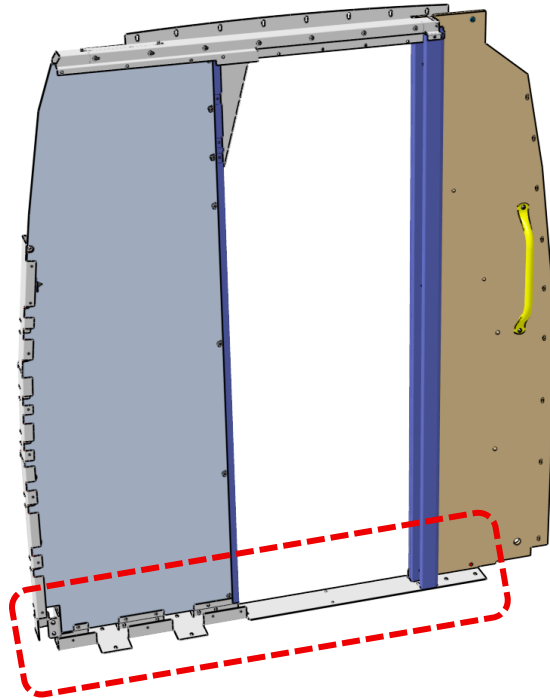
Figure showing left side screw connection



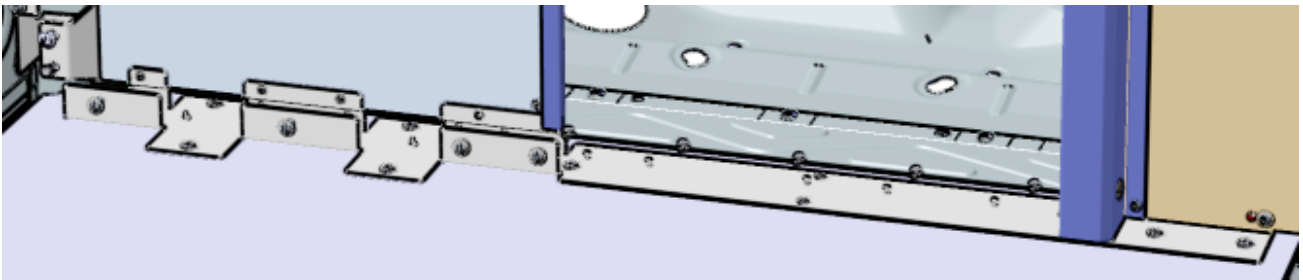
Raised flange
head
screw

Step "4"

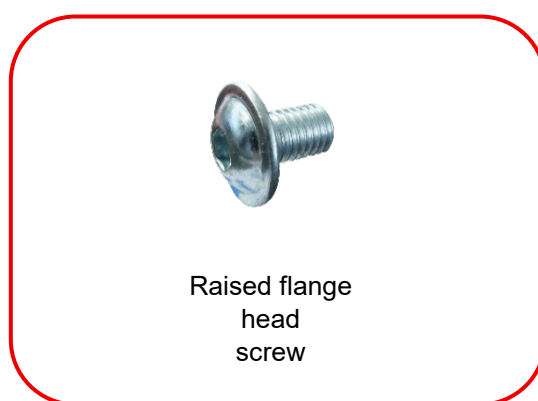
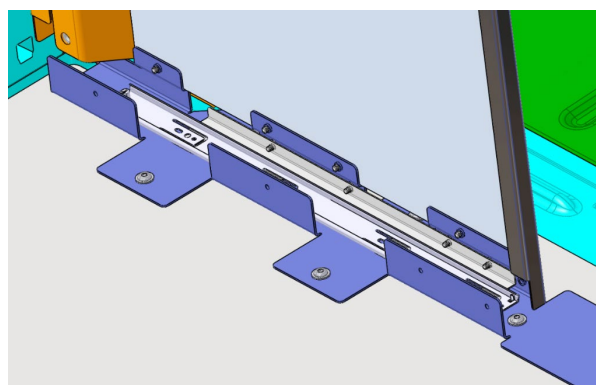
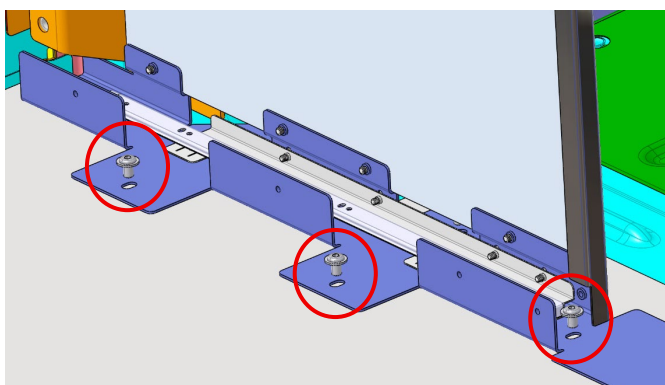
Floor fastening:



The bottom base is secured by inserting screws into the available threads. (Hand-tight)

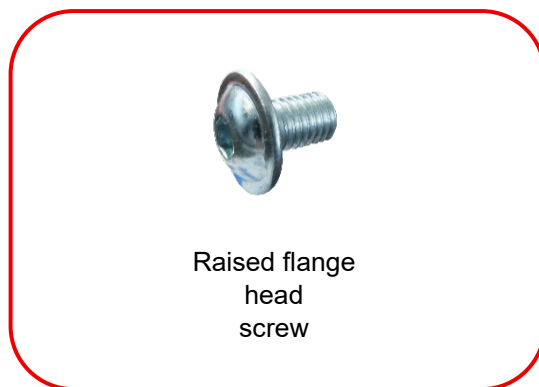
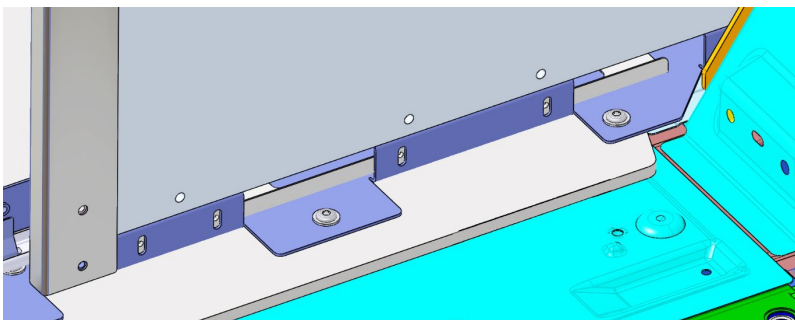
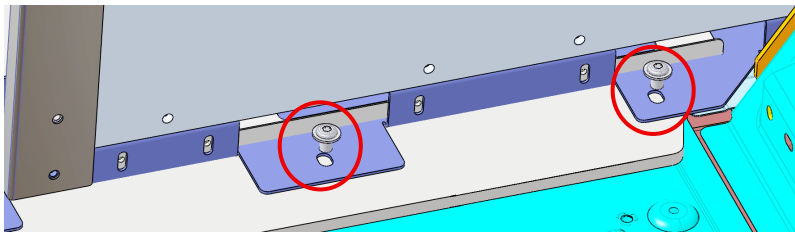
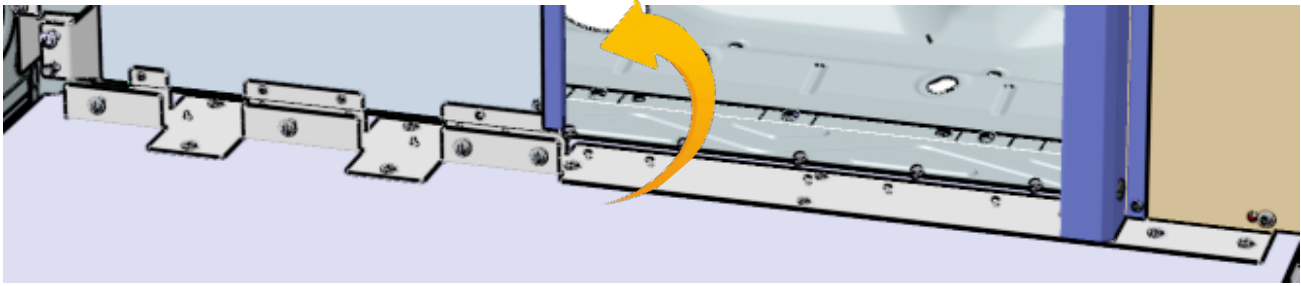


Bottom left



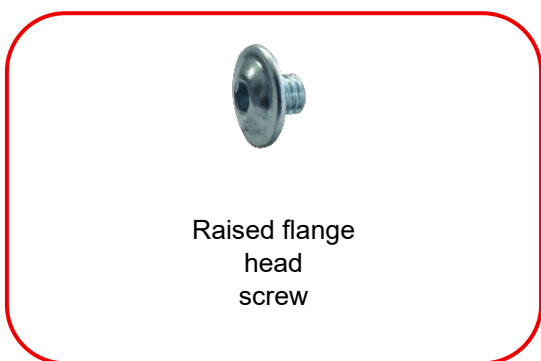
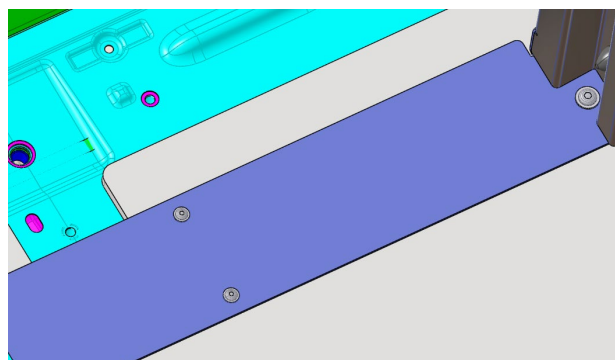
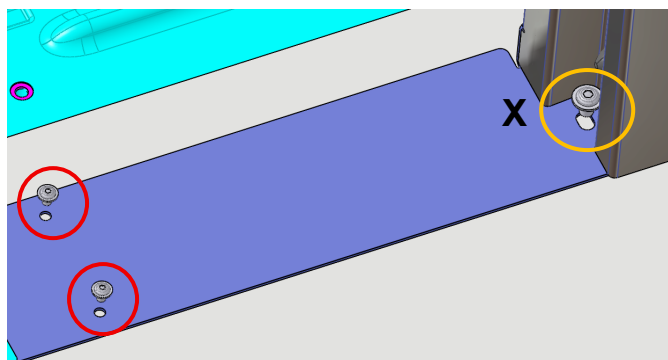
Raised flange
head
screw

Bottom left driver's cab fastening:

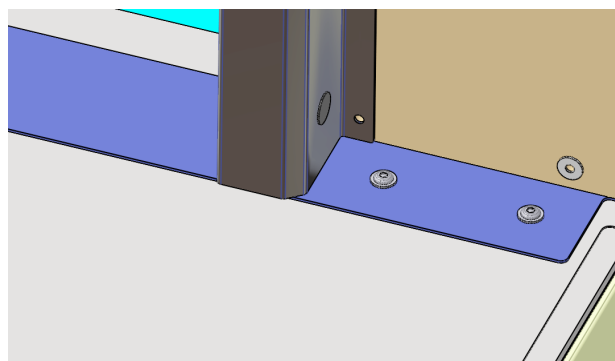
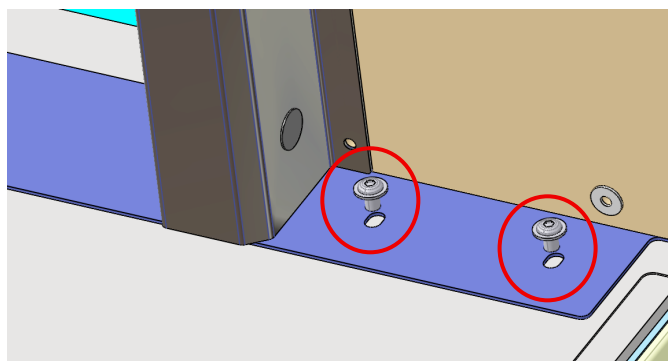


Raised flange
head
screw

Bottom centre

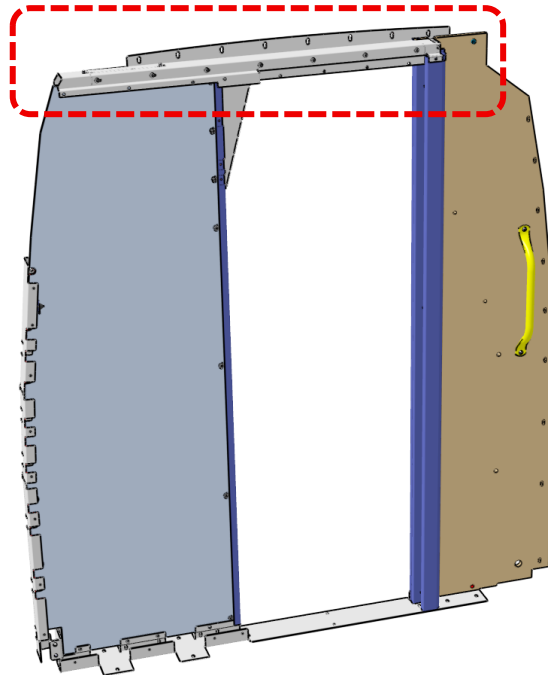


Bottom right

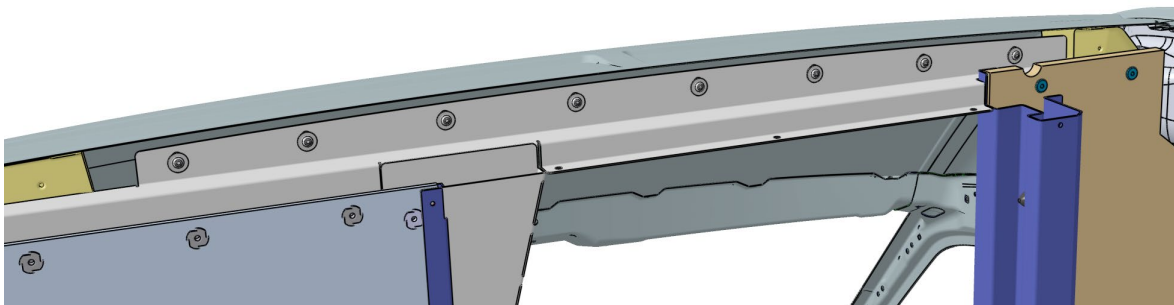
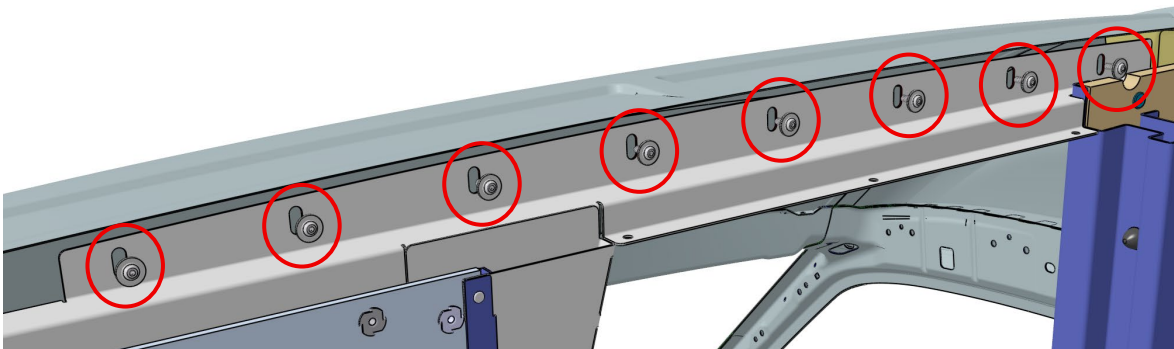


Step "5"

Ceiling fastening:



The top base is secured by inserting washers and screws into the available threads. (securely)



Raised flange
head
screw

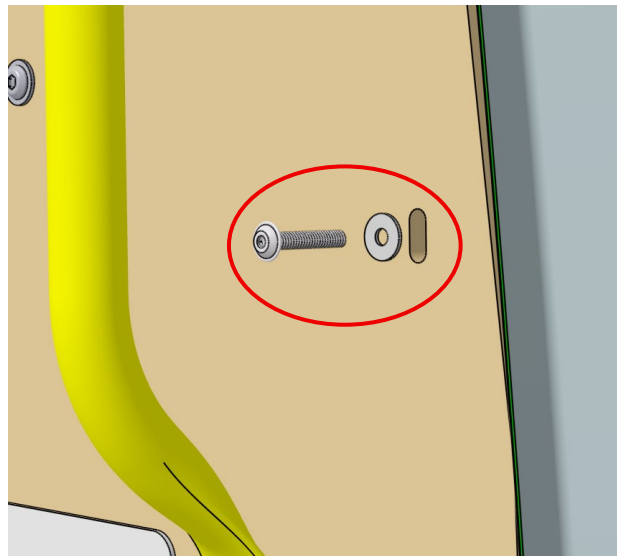
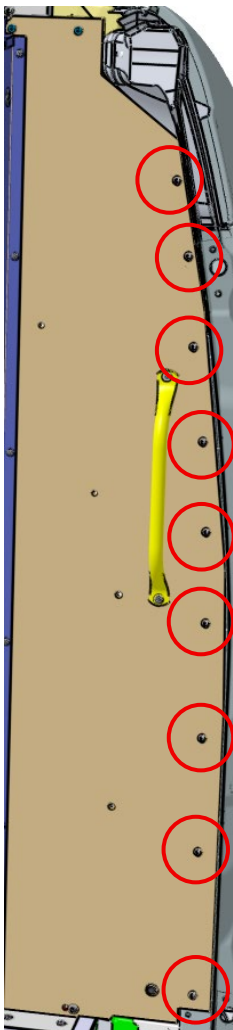
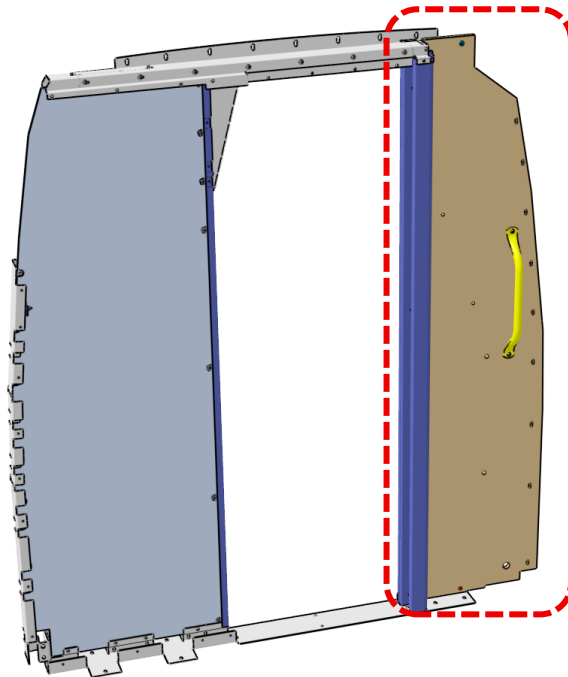


Washer
6.4x18x1.6

Step "6"

Secure the right side:

The right side is secured to the B-rail by inserting washers and screws into the available threads. (Hand-tight)



Washer
6.4x18x1.6

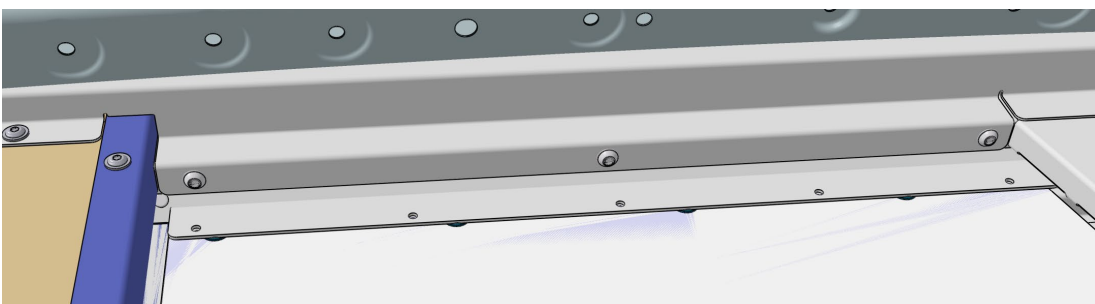
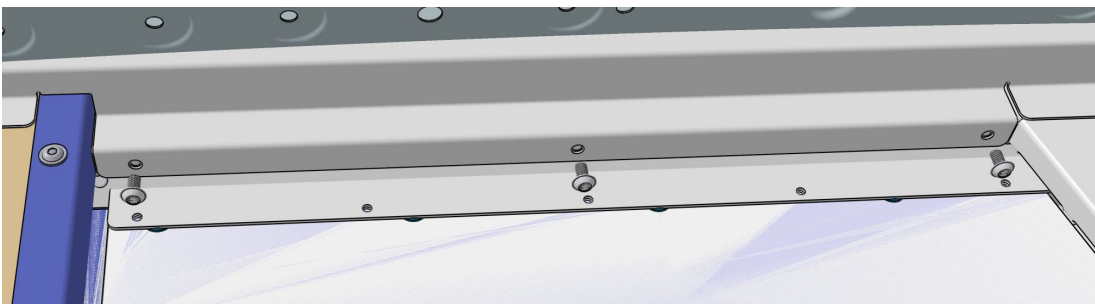
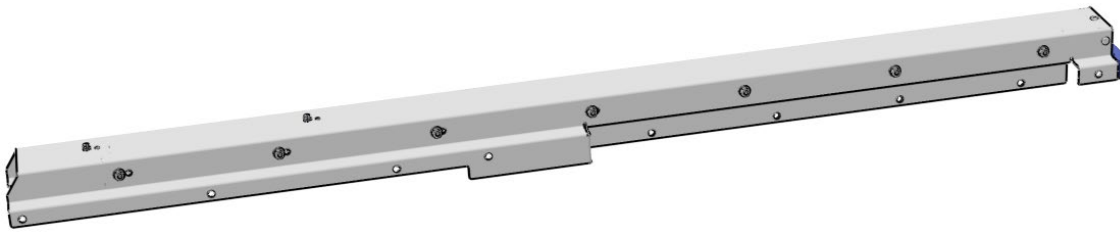


Raised flange
head
screw

Step "7"

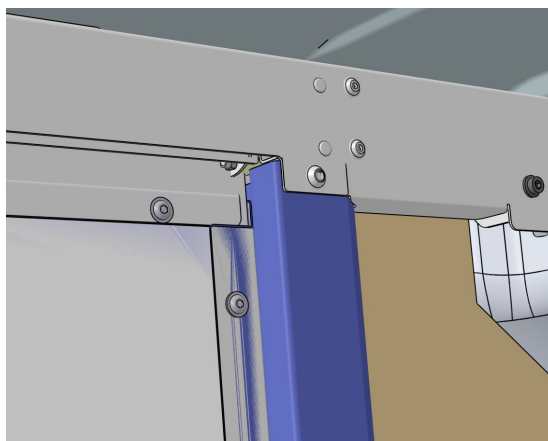
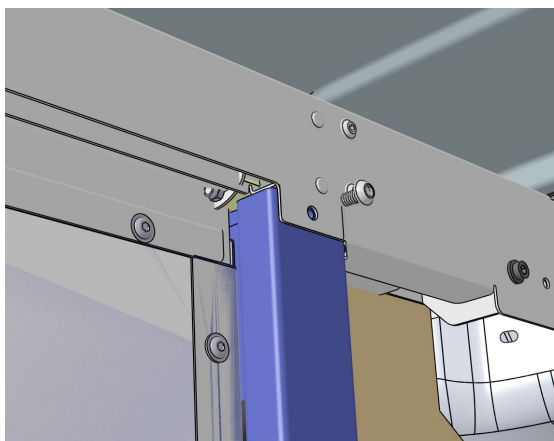
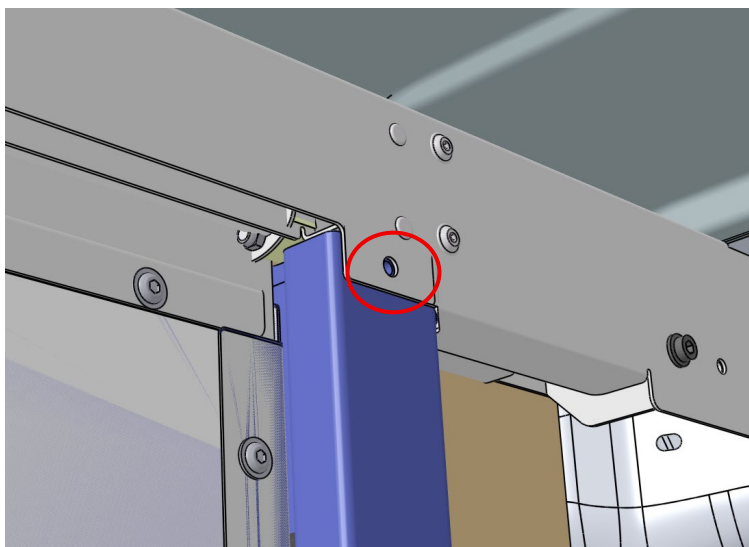
Install the top guide of the sliding door.

Secure the guide to the base with screws as shown. (securely)



Raised flange
head
screw

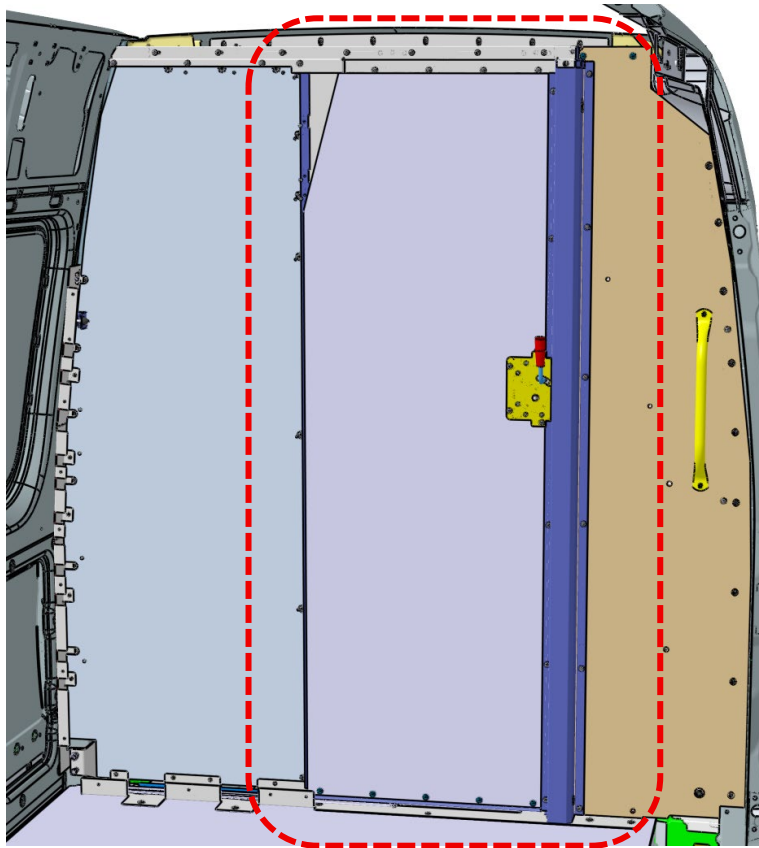
Top guide:



Raised flange
head
screw

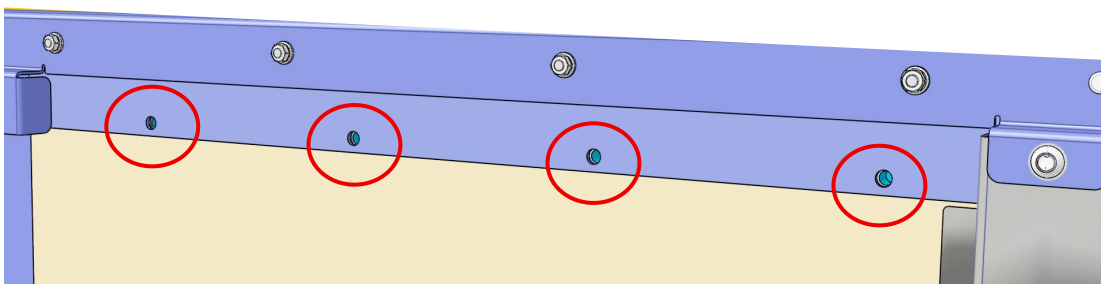
Step "8"

Install and secure the sliding door as shown.

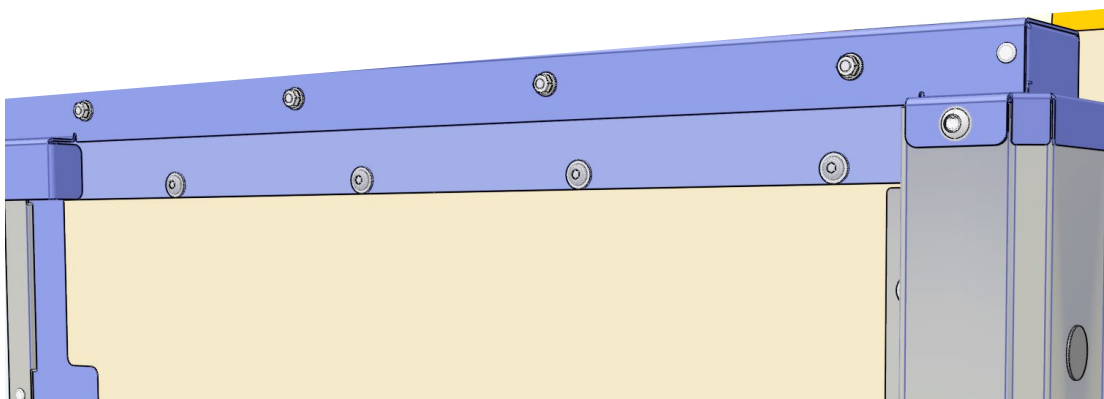
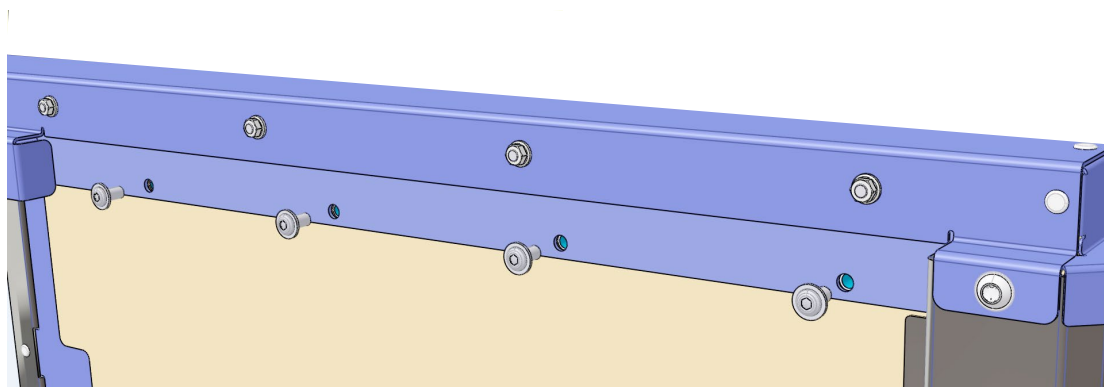


Position the sliding door and secure with screws. (Hand-tight)

Top fastening: (Cargo space)

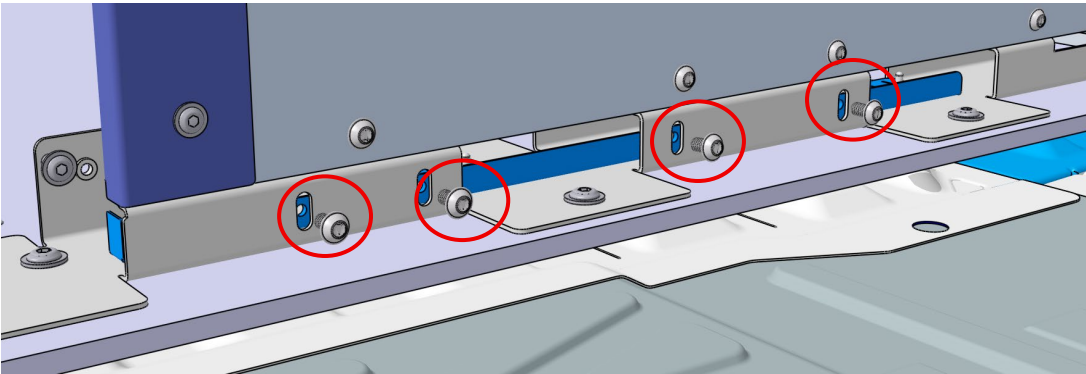


Top fastening: (Cargo space)

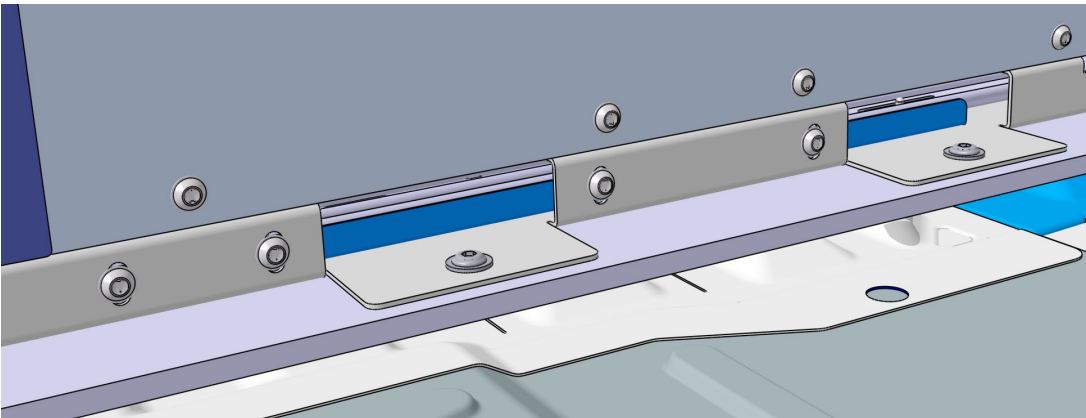


Raised flange
head
screw

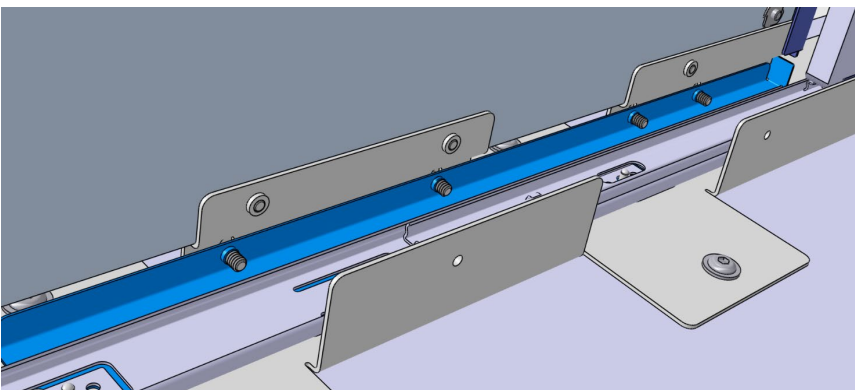
Bottom fastening: (Driver's cab / Cargo space)



Driver's cab



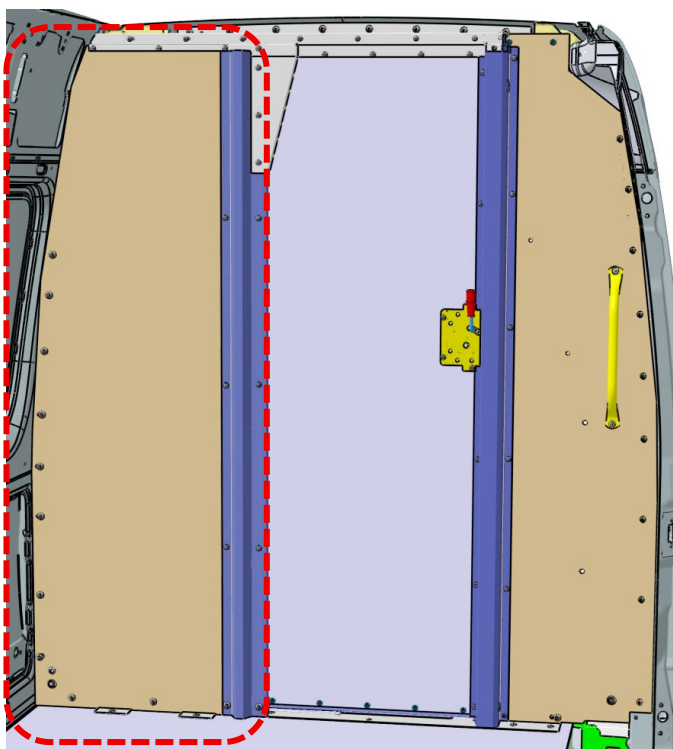
Cargo space



Raised flange
head
screw

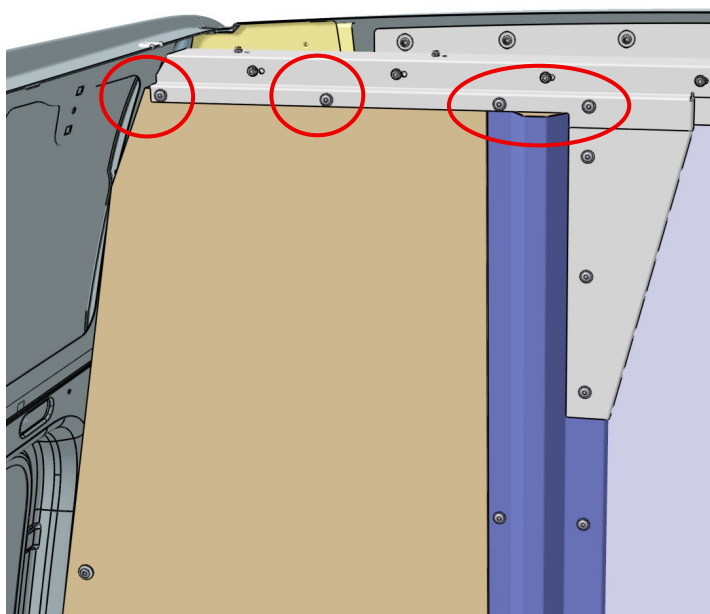
Step "9"

Installing the left wall



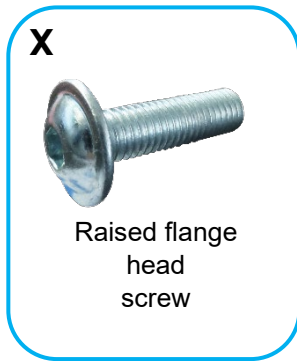
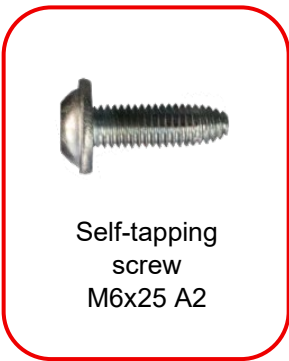
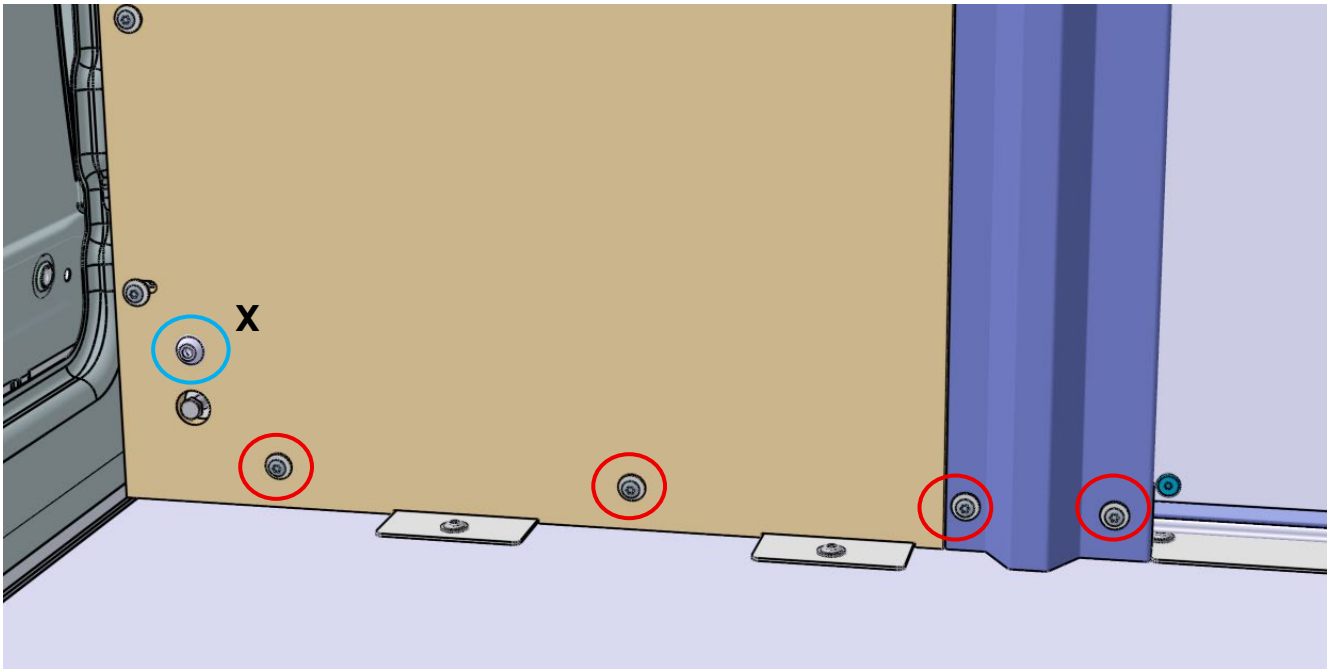
Position the left wall and secure with screws. (Hand-tight)

Top fastening:

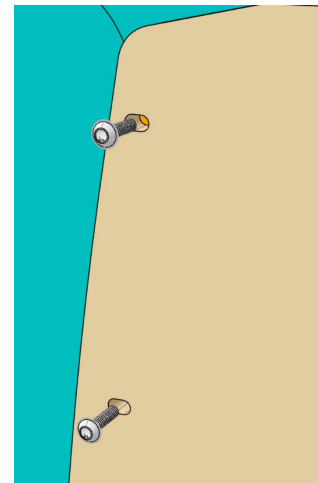
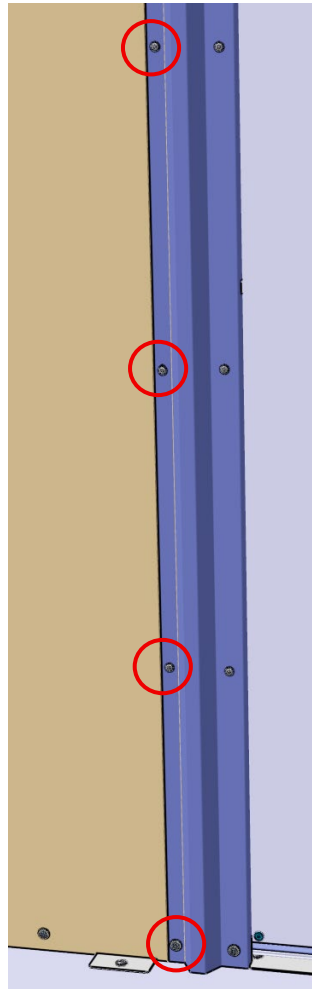
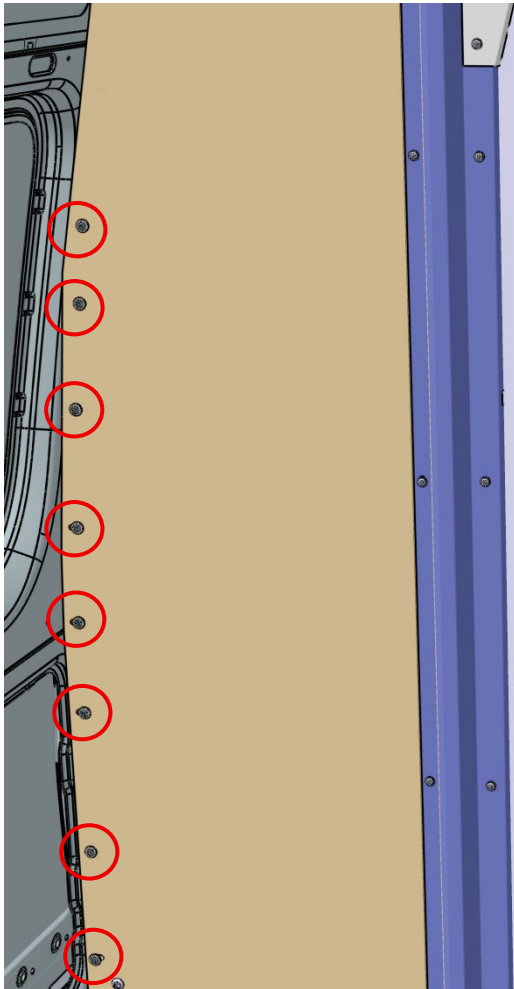


Raised flange
head
screw

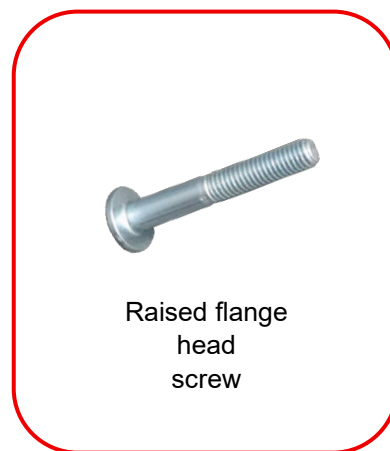
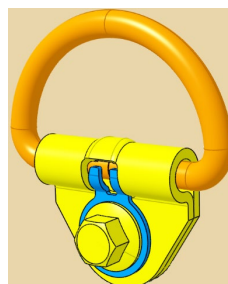
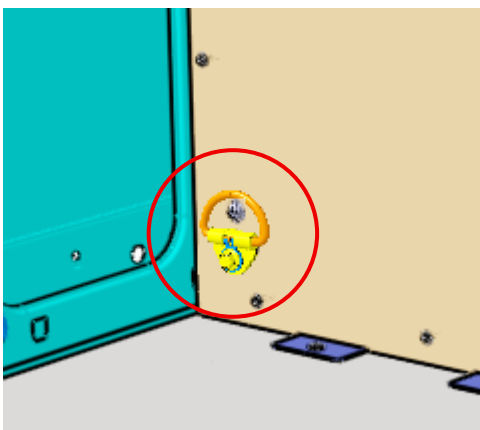
Bottom fastening:



Left fastening:



Attach lashing eyes:



12 Access aids on the D-rails

Define the position of the access aids.

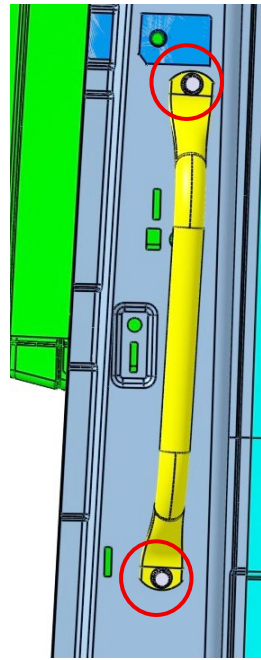
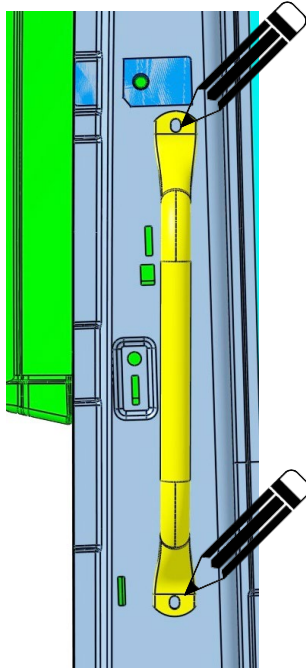
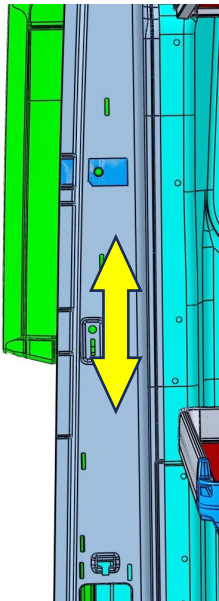
Position the access aids on the D-rails and mark the two holes with a pencil.

Use a \varnothing 11 mm drill to make the holes (use a drill sleeve).

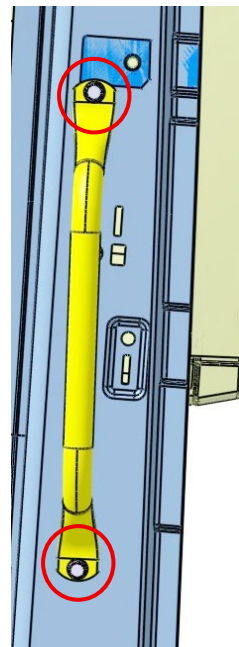
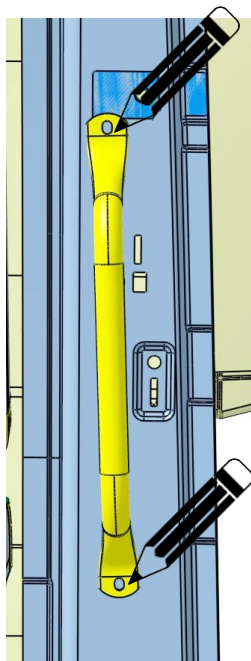
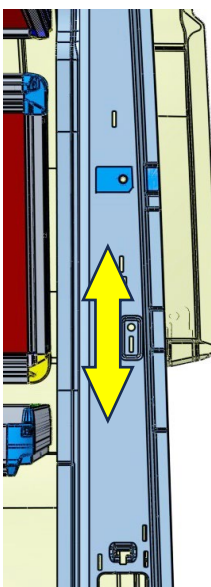
Insert a M8 blind rivet nut into the drilled hole.

Securely tighten the access aids using two M8x14 ratchet screws, then attach the cover cap.

Left side



Right side



Blind rivet nut
M8x29 galv.



Ratchet
screw
M8x14 galv.

13 Final installation



Important!

Once all the system components have been attached hand-tight, the van racking system can be levelled and permanently fixed in place.

Ensure that the specified screw fastening torques are adhered to.

Any other torque required is specified in the instructions.

M5 = 4 Nm ±10%

M6 = 7.5 Nm ±10%

M8 = 20 Nm ±10%

M10 = 50 Nm ±10%

Attach the cover caps to the uncovered threads / hex screws.

